

Polymer Systems Technology Limited

UK & Ireland Distributor



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Unit 2. Network 4. Cressex Business Park,
Lincoln Road, High Wycombe, Bucks. HP12 3RF
Phone +44 (0) 1494 446610
Fax: +44 (0) 1494 528611
Web: <http://www.siliconepolymers.co.uk>
Email: sales@silicone-polymers.co.uk



SP-120

SP-121

Silicone Primers



Creative Partners in a Material World

NuSil Technology

1050 Cindy Lane • Carpinteria, CA 93013

805/684-8780 • 805/566-9905 Fax

www.nusil.com

An ISO 9001 Certified Company

Product Profile

Description

- Specially formulated primers designed for use with one- and two-part RTV silicone rubber compounds
- SP-120 is clear and SP-121 is red
- One-component primers require no mixing
- Air-drying
- Convenient container sizes produce less waste

Applications

- Improve the adhesion of NuSil Technology's one- and two-part RTV silicone rubbers to various substrates including metals (e.g. stainless steel, steel, copper and aluminum), ceramics, glass, some coppers, rigid plastics and wood.
- SP-120 is clear to preserve visibility with clear product
- SP-121 is red to provide easy visual determination of surface coverage

Typical Properties	Result		Metric Conv.	ASTM	NT-TM
	SP-120	SP-121			
Color	Clear	Red	-	-	-
Viscosity		1.0 cP	-	D-1084, D-2196	001
Non-Volatile Content	5 %	3.5%	-	D-2288	004
Specific Gravity @ 25°C (77°F)		0.78	-	D-792	003
Flash Point, (TCC)		63°F	17°C	D-92	092
Solvent Type	VM&P Naphtha		-	-	-
D.O.T. Classification	Flammable		-	-	-

Instructions for Use

Applying

Apply by brushing, wiping or dipping a uniform thin film onto the substrates. The following procedures are recommended for best bonding results:

1. Clean and degrease the surface being primed with an appropriate solvent and a coarse lint-free cloth.
2. Rinse the surface off with clean solvent.
3. When completely dry, apply a uniform thin coat by dipping, spraying or brushing. A camel hair brush may be used, or on smooth surfaces, a lint-free tissue. Dried primer coatings vary from being clear to having a slight haze. If dried to a whitish haze or chalky appearance, the coating is too thick. Clean and reapply.
4. Allow to dry for 30 minutes at room temperature and 50% relative humidity. This primer is actuated by atmospheric moisture, so lower levels of humidity require longer drying times.
5. Apply the appropriate NuSil Technology adhesive/sealant.

Storage

Containers should remain sealed when not in use. This material hydrolyzes in the presence of atmospheric moisture and it is recommended that an inert gas, such as argon or nitrogen, be used to blanket the product before closing the container. Hydrolyzation is indicated by a milky appearance, and once occurred, the material cannot be reclaimed and will contaminate any unreacted primers.

Note: NuSil Technology's primers are supplied in flammable hydrocarbon solvents. Keep away from heat and open flames. Use only with adequate ventilation.

Packaging

2 Ounce Bottle
4 Ounce Bottle
8 Ounce Bottle
16 Ounce Bottle
1 Gallon Container
5 Gallon Container

Warranty

6 Months

Warnings About Product Safety

NuSil Technology believes that the information and data contained herein is accurate and reliable. However, the user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please contact NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheets and contact NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, obtain available product safety information and take the necessary steps to ensure safety of use.

Specifications

Do not use the typical properties shown in this technical profile as a basis for preparing specifications. Please contact NuSil Technology for assistance and recommendations in establishing particular specifications.

Patent Warning

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Warranty Information

NuSil Technology's warranty period is 6 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims any other expressed or implied warranty, including warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.