

# CF2-3521-2

## Fluorosilicone elastomer

### DESCRIPTION

- Two-part, black, 50 mole % fluorosilicone elastomer
- Cures at room temperature or rapidly with heat
- 1:1 Mix Ratio (Part A: B)

### APPLICATION

- For applications requiring solvent resistance
- For molding parts such as O-rings, stoppers, and seals

### PROPERTIES

Typical Properties	Average Result		Metric Conv.	Standard	NT-TM
Uncured:	Part A	Part B			
Color	Black	Clear	-	-	-
Consistency	Paste		-	-	-
Work Time	1 hours		-	-	008
<b>Cured: 48 hrs at room temperature</b>					
Operating Temperature Range	-85 to 465°F		-65 to 240°C	-	-
Specific Gravity at 25°C (77°F)	1.28		-	ASTM D792	003
Durometer, Type A	35		-	ASTM D2240	006
Tensile Strength	600 psi		4.1 Mpa	ASTM D412, D882	007
Elongation	265 %		-	ASTM D412, D882	007
Lap Shear Strength (primed w/ CF1-135)	350 psi.		2.4 Mpa	ASTM D1002	010
Fuel Resistance (% Swell)	15%		-	ASTM D471	038

## INSTRUCTIONS FOR USE

### Mixing

Thoroughly stir prior to use to ensure a homogenous mixture. Mix in a 1:1 ratio by weight, Part A to Part B.

### Substrate Considerations

Cures in contact with most materials. Exceptions include butyl and chlorinated rubbers, some RTV silicones containing organotin and/or amines, and unreacted residues of some curing agents.

Note: Some bonding applications may require the use of a primer. NuSil Technology CF1-135 is recommended.

### Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all applicable safety precautions. Slowly apply vacuum, up to 28 inches Hg, to a container rated for use and of volume at least four times that of material being deaerated. Hold vacuum until presence of air is no longer evident.

### Adjustable Cure Schedule

Product cures at room temperature and a wide range of elevated temperatures and cure times to accommodate different production needs. Contact NuSil Technology for details.

## SPECIFICATIONS

Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

## WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

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### Packaging

500 Gram Kit (500g)  
2 Pint Kit (910 g)

### Warranty

12 Months

## WARNINGS ABOUT PRODUCT SAFETY

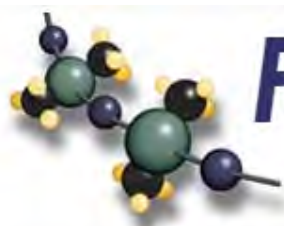
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NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and [contact](#) NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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