

CF5-3521-2

Fluorosilicone elastomer

DESCRIPTION

- Two-part, fluorosilicone elastomer
- 1:1 Mix Ratio (Part A:B)
- Cures at room temperature or rapidly with heat
- 50 mole % fluorosilicone

APPLICATION

- Use as a coating, sealant, adhesive or molding material in applications requiring solvent resistance

PROPERTIES

Typical Properties	Average Result		Metric Conv.	Standard	NT-TM
	Part A	Part B			
Uncured:					
Appearance	Black	Clear	-	ASTM D2090	002
Viscosity	240,000 cP		240,000 Mpa	ASTM D1084, D2196	001
Work Time	3.5 hours		-	-	008
Cured: 48 hours at ambient room temperature and humidity					
Operating Temperature Range	-85 to 465°F		-65 to 240°C	-	-
Specific Gravity	1.30		-	ASTM D792	003
Durometer, Type A	30		-	ASTM D2240	006
Tensile Strength	550 psi		3.8 Mpa	ASTM D412, D882	007
Elongation	275 %		-	ASTM D412, D882	007
Tear Strength	35 ppi		6.2 kN/mm	ASTM D624	009

INSTRUCTIONS FOR USE

Mixing

Mix in a 1:1 ratio by weight, Part A to Part B.

Substrate Considerations

Cures in contact with most materials. Exceptions include butyl and chlorinated rubbers, some RTV silicones containing organotin and/or amines, and unreacted residues of some curing agents.

Note: Some bonding applications may require the use of a primer. NuSil Technology CF1-135 is recommended.

Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all applicable safety precautions. Slowly apply vacuum, up to 28 inches Hg, to a container rated for use and of volume at least four times that of material being deaerated. Hold vacuum until presence of air is no longer evident.

Adjustable Cure Schedule

Product cures at room temperature and a wide range of elevated temperatures and cure times to accommodate different production needs. Contact NuSil Technology for details.

SPECIFICATIONS

Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

Packaging

50 ml SxS Kit
400 ml SxS Kit
2 Pint Kit (910 g)

Warranty

12 Months

WARNINGS ABOUT PRODUCT SAFETY

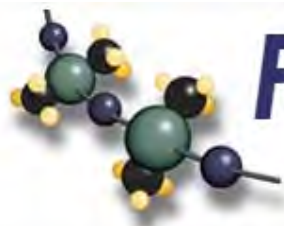
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NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and [contact](#) NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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