

CV-2287

Controlled volatility silicone elastomer

DESCRIPTION

- Two-part, translucent, pourable silicone system
- Offers a high tear strength, good physical properties and a broad operating temperature range
- 10:1 Mix Ratio (Part A: Part B)

Meets or exceeds the ASTM E 595 low outgas specifications outlined in NASA SP-R-0022A and European Space Agency PSS-014-702, with a TML of $\leq 1\%$ and CVCM of $\leq 0.1\%$

APPLICATION

- For applications requiring low outgassing and minimal volatile condensables under extreme operating conditions
- To provide protection of electric components and assemblies against shock, vibration, moisture, dust, chemicals and other environmental hazards
- Ideal for use in potting connectors, cable harness breakouts, molded high-voltage terminals, seals and gaskets due to a high tear strength
- For applications requiring a broader operating temperature range

PROPERTIES

Typical Properties	Average Result	Standard	NT-TM
Uncured:			
Appearance*	Translucent	ASTM D2090	002
Viscosity, Part A*	85,000 cP (85,000 mPas)	ASTM D1084, D2196	001
Work Time*	3.5 hours	-	008
Cured: 30 minutes at 150°C (302°F)			
Specific Gravity*	1.11	ASTM D792	003
Durometer, Type A*	30	ASTM D2240	006
Tensile Strength*	725 psi (5.0 MPa)	ASTM D412	007
Elongation*	400%	ASTM D412	007
Tear Strength*	55 ppi (9.7 kN/m)	ASTM D624	009
Coefficient of Linear Thermal Expansion			
Below T _g (-150°C to -115°C)	130 ppm/°C (130 $\mu\text{m}/\text{m}/^\circ\text{C}$)	ASTM D3386	-
Above T _g (-95°C to 250°C)	535 ppm/°C (535 $\mu\text{m}/\text{m}/^\circ\text{C}$)	ASTM D3386	-
Dielectric Strength	900 volts/mil (35.4 kV/mm)	ASTM D149	-

Typical Properties	Average Result	Standard	NT-TM
Collected Volatile Condensable Material (CVCM)*	0.06%	ASTM E595	072
Total Mass Loss (TML)*	0.27%	ASTM E595	072

*Properties tested on a lot-to-lot basis. Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

INSTRUCTIONS FOR USE

Mixing

Thoroughly mix Part A and Part B, in a 10:1 mix ratio by weight prior to use.

Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all applicable safety precautions. Slowly apply full vacuum to a container rated for use and at least four times the volume of the material being deaerated. Hold vacuum until bulk deaeration is complete.

Inhibition Concerns

Cures in contact with most materials common to electronic assemblies. Exceptions include butyl and chlorinated rubbers, some RTV silicones and unreacted residues of some curing agents. Units being encapsulated or potted should be clean and free of surface contaminants. Containers and dispensers being used should also be clean and dry. Cure inhibition can usually be prevented by washing all containers with solvent or volatilizing the contaminant by heating.

Note: Some bonding applications may require the use of a primer. NuSil Technology CF1-135 silicone primer is recommended.

Adjustable Cure Schedule

Product cures at a wide range of cure times and temperatures to accommodate different production needs. [Contact](#) NuSil Technology for details.

OPERATING TEMPERATURE

The operating temperature range of a silicone in any application is dependent on many variables, including but not limited to: temperature, time of exposure, type of atmosphere, exposure of the material's surface to the atmosphere, and mechanical stress. In addition, a material's physical properties will vary at both the high and low end of the operating temperature range. This type of silicone typically remains flexible at extremely low temperatures and has been known to

Packaging	Warranty
50 Gram Kit	12 Months
100 Gram Kit	
500 Gram Kit	
6 oz Tube (177 mL)	

perform at -120°C (-248°F) as well as resist breakdown at elevated temperatures up to 300°C (572°F). The user is responsible to verify performance of a material in a specific application.

ROHS AND REACH COMPLIANCE

Please [contact](#) NuSil Technology's Regulatory Compliance department with any questions or for further assistance

SPECIFICATIONS

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WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or

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NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the

latest Material Safety Data Sheet and [contact](#) NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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