

# CV-2961

## Thermally conductive, controlled volatility silicone

### DESCRIPTION

- Two-part, white, thermally conductive silicone
- Cures with the addition of heat
- Mix Ratio 10:1 (Part A:B)
- Designed for enhanced performance in extreme low and high temperatures

Meets or exceeds the ASTM E 595 low outgas specifications outlined in NASA SP-R-0022A and European Space Agency PSS-014-702, with a TML of  $\leq 1\%$  and CVCM of  $\leq 0.1\%$

### APPLICATION

- For applications requiring low outgassing and minimal volatile condensables under extreme operating conditions to avoid condensation in sensitive devices
- To provide moderate heat transfer between electrical/electronic components and their heat sinks
- Use for adhering openings in modules and housings where grooves or other configurations require a limited flow material
- For applications requiring a broader operating temperature range

### PROPERTIES

Typical Properties	Average Result	Standard	NT-TM
<b>Uncured:</b>			
Appearance, Part A*	White	ASTM D2090	002
Viscosity, Part A*	300,000 cP (300,000 mPas)	ASTM D1084, D2196	001
Work Time*	2 hours	-	008
<b>Cured: 30 minutes at 150°C (302°F)</b>			
Specific Gravity*	1.38	ASTM D792	003
Durometer, Type A*	75	ASTMD2240	006
Tensile Strength*	275 psi (1.9 MPa)	ASTM D412	007
Elongation*	40%	ASTM D412	007
Tear Strength*	45 ppi (7.9 kN/m)	ASTN D624	009
Lap Shear Strength (primed w/ CF1-135)	150 psi (1.0 MPa)	ASTM D1002	010
Thermal Conductivity*	0.791 W/(mK) ( $19 \times 10^{-4}$ cal/(cm·sec·°C))	ASTM E1530	101

Typical Properties	Average Result	Standard	NT-TM
Coefficient of Linear Thermal Expansion			
Below Tg (-150°C to -115°C)	65 ppm/°C (65 μm/m/°C)	ASTM D3386	-
Above Tg (-95 to 250°C)	275 ppm/°C (275 μm/m/°C)	ASTM D3386	-
Collected Volatile Condensable Material (CVCM)*	0.00%	ASTM E595	072
Total Mass Loss (TML)*	0.03%	ASTM E595	072

\*Properties tested on a lot-to-lot basis. Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

## INSTRUCTIONS FOR USE

### Mixing

Stir Part A prior to weighing for Part B addition. Thoroughly mix 10 parts Part A to 1 part Part B by weight, just prior to use.

### Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all safety precautions. Slowly apply full vacuum to a container rated for use and at least four times the volume of material being deaerated. Hold vacuum until bulk deaeration is complete.

Note: Some bonding applications may require the use of a primer. NuSil Technology's CF1-135 silicone primer is recommended.

### Adjustable Cure Schedule

Product cures at a wide range of cure times and temperatures to accommodate different production needs. [Contact](#) NuSil Technology for details.

## OPERATING TEMPERATURE

The operating temperature range of a silicone in any application is dependent on many variables, including but not limited to: temperature, time of exposure, type of atmosphere, exposure of the material's surface to the atmosphere, and mechanical stress. In addition, a material's physical properties will vary at both the high and low end of the operating temperature range. This type of silicone typically remains flexible at extremely low temperatures and has been known to perform at -120°C (-248°F) as well as resist breakdown at elevated temperatures up to 300°C (572°F). The user is

responsible to verify performance of a material in a specific application.

### Packaging

50 Gram Kit  
100 Gram Kit  
250 Gram Kit  
500 Gram Kit

### Warranty

12 Months

## ROHS AND REACH COMPLIANCE

Please [contact](#) NuSil Technology's Regulatory Compliance department with any questions or for further assistance

## SPECIFICATIONS

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## WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all

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NuSil Technology believes, to the best of its knowledge, that the information and data contained herein are accurate and reliable. The user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) NuSil Technology for assistance and recommendations when

establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and [contact](#) NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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