

SP-273

Silicone primer

DESCRIPTION

- Specially formulated primer designed for use with platinum-cured systems where conventional silicone primers are insufficient
- One-component primer supplied in VM&P Naphtha requires no mixing
- Air-drying
- Convenient container sizes produce less waste

APPLICATION

- Improves the adhesion of addition-cured systems to iridite coated materials as well as other various substrates including: metals, glass, ceramics, some plastics, and other silicone material
- Less accelerated cure for addition cure systems when compared with SP-270

PROPERTIES

| Typical Properties | Average Result | Standard | NT-TM |
|-----------------------------------|----------------|------------------|-------|
| Appearance | Translucent | ASTM D2090 | 002 |
| Percent Solids - Silicone Primers | 10% | ASTM D2369 | 047 |
| Specific Gravity, Pycnometer | 0.77 | ASTM D891, D1475 | 022 |

Properties tested on a lot-to-lot basis. Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

INSTRUCTIONS FOR USE

Applying

Apply by brushing, wiping or dipping a uniform thin film onto the substrates. The following procedures are recommended for best bonding results:

1. Clean and degrease the surface being primed with an appropriate solvent and a coarse lint-free cloth.
2. Rinse the surface off with clean solvent.
3. When completely dry, apply a uniform thin coat by dipping, spraying or brushing. A camel hair brush may be used, or on smooth surfaces, a lint-free tissue. Dried primer coatings vary from being clear to having a slight haze. If dried to a whitish haze or chalky appearance, the coating is too thick. Clean and reapply.
4. Allow to dry for 30 minutes at room temperature and 50% relative humidity. This primer is actuated by atmospheric moisture, so lower levels of humidity require longer drying times.
5. Apply the appropriate NuSil Technology adhesive/sealant.

Storage

Containers should remain sealed when not in use. This material hydrolyzes in the presence of atmospheric moisture and it is recommended that an inert gas, such as argon or nitrogen, be used to blanket the product before closing the container. Hydrolyzation is indicated by the appearance of a precipitate. The formation of moderate amounts of precipitate as a result of hydrolyzation is inherent in this material and will not adversely affect the performance of the material.

Note: NuSil Technology's primers are supplied in flammable hydrocarbon solvents. Keep away from heat and open flames. Use only with adequate ventilation.

ROHS AND REACH COMPLIANCE

Please [contact](#) NuSil Technology's Regulatory Compliance department with any questions or for further assistance

SPECIFICATIONS

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Packaging

2 Ounce Bottle
4 Ounce Bottle
8 Ounce Bottle
16 Ounce Bottle (340 g)

Warranty

12 Months

WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

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NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and [contact](#) NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and

legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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Polymer Systems Technology Limited

Silicone Sales & Services UK - Ireland - Benelux

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Unit 2. Network 4. Cressex Business Park,
Lincoln Road, High Wycombe, Bucks. HP12 3RF

tel: +44 (0) 1494 446610

web: <https://www.silicone-polymers.com>

email: sales@silicone-polymers.co.uk

