

# R-1008-7

## Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830  
Revision date: 05/08/2020 Date of issue: 11/07/2014

Version: 4.0

## SECTION 1: Identification of the Substance/mixture and of the Company/Undertaking

### 1.1. Product Identifier

Product form	Mixture
Product Name	R-1008-7
Synonyms	Silicone Ink

### 1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

#### 1.2.1. Relevant Identified Uses

Use of the Substance/Mixture For professional use only.

#### 1.2.2. Uses Advised Against

No additional information available

### 1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology Europe  
1198 Avenue Maurice Donat  
Le Natura Bt. 2  
06250 Mougins  
France  
+33 4 92 96 93 31  
[ehs@nusil.com](mailto:ehs@nusil.com)  
[www.nusil.com](http://www.nusil.com)

### 1.4. Emergency Telephone Number

Emergency Number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC  
(International and Maritime)  
+(44)-870-8200418  
+(353)-19014670

## SECTION 2: Hazards Identification

### 2.1. Classification of the Substance or Mixture

#### Classification According to Regulation (EC) No. 1272/2008 [CLP]

Flam. Liq. 3 H226  
Skin Irrit. 2 H315  
Eye Irrit. 2 H319  
Skin Sens. 1 H317  
STOT SE 3 H335  
STOT RE 2 H373  
Asp. Tox. 1 H304

Full text of hazard classes and H-statements : see section 16

### 2.2. Label Elements

#### Labelling According to Regulation (EC) No. 1272/2008 [CLP]

Hazard Pictograms (CLP)



GHS02

GHS07

GHS08

Signal Word (CLP)

Danger

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Hazardous Ingredients	2-Butanone, O,O',O''-(methylsilylydine)trioxime; Dibutyltin dilaurate; Reaction mass of ethylbenzene and xylene
Hazard Statements (CLP)	H226 - Flammable liquid and vapour. H304 - May be fatal if swallowed and enters airways. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H373 - May cause damage to organs (blood) through prolonged or repeated exposure (oral).
Precautionary Statements (CLP)	P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P233 - Keep container tightly closed. P240 - Ground and bond container and receiving equipment. P241 - Use explosion-proof electrical, ventilating, and lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P260 - Do not breathe mist, spray, vapours P264 - Wash hands, forearms, and exposed areas thoroughly after handling P271 - Use only outdoors or in a well-ventilated area. P272 - Contaminated work clothing should not be allowed out of the workplace. P280 - Wear eye protection, protective clothing, protective gloves P301+P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor P302+P352 - IF ON SKIN: Wash with plenty of water P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water . P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312 - Call a POISON CENTRE or doctor if you feel unwell. P321 - Specific treatment (see Section 4 on this SDS) P331 - Do NOT induce vomiting. P332+P313 - If skin irritation occurs: Get medical advice/attention. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P337+P313 - If eye irritation persists: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse. P370+P378 - In case of fire: Use appropriate media (see section 5) to extinguish P403+P233+P235 - Store in a well-ventilated place. Keep container tightly closed. Keep cool. P405 - Store locked up.

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P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

### 2.3. Other Hazards

Contains PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

Other Hazards Not Contributing Exposure may aggravate pre-existing eye, skin, or respiratory conditions to the Classification

## SECTION 3: Composition/Information on Ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product Identifier	%	Classification According to Regulation (EC) No. 1272/2008 [CLP]
Reaction mass of ethylbenzene and xylene	(CAS-No.) Not Applicable (REACH Registration No.) 01-2119539452-40-0053 (EC-No.) 905-588-0	10 - 30	Flam. Liq. 3, H226 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation:vapour), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 STOT RE 2, H373 Asp. Tox. 1, H304
2-Butanone, O,O',O''-(methylsilyldiylidene)trioxime	(CAS-No.) 22984-54-9 (EC-No.) 245-366-4	< 15	Eye Irrit. 2, H319 Skin Sens. 1B, H317 STOT RE 2, H373
Dibutyltin dilaurate	(CAS-No.) 77-58-7 (EC-No.) 201-039-8 (EC Index-No.) 050-030-00-3	< 0,3	Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Repr. 1B, H360 STOT SE 1, H370 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
Octamethylcyclo tetrasiloxane	(CAS-No.) 556-67-2 (EC-No.) 209-136-7 (EC Index-No.) 014-018-00-1	< 0,3	Repr. 2, H361f Aquatic Chronic 4, H413
Decamethylcyclo pentasiloxane	(CAS-No.) 541-02-6 (EC-No.) 208-764-9	< 0,3	Not classified
Dodecamethylcyclo hexasiloxane	(CAS-No.) 540-97-6 (EC-No.) 208-762-8	< 0,3	Not classified

Full text of H-statements: see section 16

## SECTION 4: First Aid Measures

### 4.1. Description of First-aid Measures

First-Aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-Aid Measures After Inhalation	When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-Aid Measures After Skin Contact	Immediately remove contaminated clothing. Immediately drench affected area with water for at least 15 minutes. Obtain medical attention if irritation/rash develops or persists.
First-Aid Measures After Eye Contact	Immediately rinse with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-Aid Measures After Ingestion	Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Effects	May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure. Skin sensitisation. Causes skin irritation. Causes serious eye irritation. May be fatal if swallowed and enters airways.
Symptoms/Effects After Inhalation	May cause irritation to the respiratory tract, sneezing, coughing, burning sensation of throat with constricting sensation of the larynx and difficulty in breathing.
Symptoms/Effects After Skin Contact	May cause an allergic skin reaction. Redness, pain, swelling, itching, burning, dryness, and dermatitis.
Symptoms/Effects After Eye Contact	Contact causes severe irritation with redness and swelling of the conjunctiva.
Symptoms/Effects After Ingestion	Aspiration into the lungs can occur during ingestion or vomiting and may cause lung injury.
Chronic Symptoms	May cause damage to organs (blood) through prolonged or repeated exposure (Oral).

### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

## SECTION 5: Firefighting Measures

### 5.1. Extinguishing Media

Suitable Extinguishing Media	Dry chemical powder, alcohol-resistant foam, carbon dioxide (CO <sub>2</sub> ). Water may be ineffective but water should be used to keep fire-exposed container cool.
Unsuitable Extinguishing Media	Do not use a heavy water stream. A heavy water stream may spread burning liquid.

### 5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard	Flammable liquid and vapour.
Explosion Hazard	May form flammable or explosive vapour-air mixture.
Reactivity	Reacts violently with strong oxidisers. Increased risk of fire or explosion.

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Hazardous Decomposition Products in Case of Fire	Carbon oxides (CO, CO <sub>2</sub> ). Silicon oxides. Oxides of tin.
<b>5.3. Advice for Firefighters</b>	
Precautionary Measures Fire	Exercise caution when fighting any chemical fire.
Firefighting Instructions	Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.
Protection During Firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.
Other Information	Do not allow run-off from fire fighting to enter drains or water courses.

## SECTION 6: Accidental Release Measures

### 6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures	Do not get in eyes, on skin, or on clothing. Keep away from heat, hot surfaces, sparks, open flames, and other ignition sources. No smoking. Use special care to avoid static electric charges. Do not breathe vapor, mist or spray.
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#### 6.1.1. For Non-Emergency Personnel

Protective Equipment	Use appropriate personal protective equipment (PPE).
Emergency Procedures	Evacuate unnecessary personnel. Stop leak if safe to do so.

#### 6.1.2. For Emergency Responders

Protective Equipment	Equip cleanup crew with proper protection.
Emergency Procedures	Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area. Eliminate ignition sources.

### 6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

### 6.3. Methods and Materials for Containment and Cleaning Up

For Containment	Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. As an immediate precautionary measure, isolate spill or leak area in all directions.
Methods For Cleaning Up	Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill. Absorb and/or contain spill with inert material. Do not take up in combustible material such as: saw dust or cellulosic material. Use only non-sparking tools.

### 6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

## SECTION 7: Handling And Storage

### 7.1. Precautions for Safe Handling

Additional Hazards When Processed	Handle empty containers with care because residual vapours are flammable.
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### Precautions for Safe Handling

Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Take precautionary measures against static discharge. Use only non-sparking tools. Avoid contact with skin, eyes and clothing. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapours, mist, spray.

### Hygiene Measures

Handle in accordance with good industrial hygiene and safety procedures.

## 7.2. Conditions for Safe Storage, Including Any Incompatibilities

### Technical Measures

Comply with applicable regulations. Take action to prevent static discharges. Ground and bond container and receiving equipment. Use explosion-proof electrical, ventilating, and lighting equipment.

### Storage Conditions

Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store locked up/in a secure area. Store in a well-ventilated place. Keep container tightly closed. Keep in fireproof place.

### Incompatible Materials

Strong acids, strong bases, strong oxidizers.

## 7.3. Specific End Use(S)

For professional use only.

## SECTION 8: Exposure Controls/Personal Protection

### 8.1. Control Parameters

Tin organic compounds		
Austria	MAK (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (except tri-n-Butyltin compounds-inhalable fraction)
Austria	MAK Short time value (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup> (except Tri-n-butyltin compounds-inhalable fraction)
Austria	OEL chemical category (AT)	Skin notation except Tri-n-butyltin compounds
Belgium	Limit value (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Belgium	Short time value (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup>
Belgium	OEL chemical category (BE)	Skin
Bulgaria	OEL TWA (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Croatia	GVI (granična vrijednost izloženosti) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (except Cyhexatin)
Croatia	KGVI (kratkotrajna granična vrijednost izloženosti) (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup> (except Cyhexatin)
Czech Republic	Expoziční limity (PEL) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Czech Republic	OEL chemical category (CZ)	Potential for cutaneous absorption
Denmark	Grænsevædi (8 timer) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (except Tri-n-butyltin compounds)
Estonia	OEL TWA (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Estonia	OEL STEL (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup>
Estonia	OEL chemical category (ET)	Skin notation

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Finland	HTP-arvo (8h) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Finland	HTP-arvo (15 min)	0,3 mg/m <sup>3</sup>
Finland	OEL chemical category (FI)	Potential for cutaneous absorption
France	VLE (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup>
France	VME (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Greece	OEL TWA (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Greece	OEL STEL (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup>
Greece	OEL chemical category (GR)	skin - potential for cutaneous absorption
Hungary	AK-érték	0,1 mg/m <sup>3</sup>
Hungary	CK-érték	0,4 mg/m <sup>3</sup>
Hungary	OEL chemical category (HU)	Potential for cutaneous absorption
Ireland	OEL (8 hours ref) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Ireland	OEL (15 min ref) (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup>
Lithuania	IPRV (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Lithuania	TPRV (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup>
Lithuania	OEL chemical category (LT)	Skin notation
Norway	Grenseverdier (AN) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Norway	Grenseverdier (Korttidsverdi) (mg/m <sup>3</sup> )	0,3 mg/m <sup>3</sup> (value calculated)
Norway	OEL chemical category (NO)	Skin notation
Portugal	OEL TWA (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Portugal	OEL STEL (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup>
Portugal	OEL chemical category (PT)	A4 - Not Classifiable as a Human Carcinogen, skin - potential for cutaneous exposure
Romania	OEL TWA (mg/m <sup>3</sup> )	0,05 mg/m <sup>3</sup>
Romania	OEL STEL (mg/m <sup>3</sup> )	0,15 mg/m <sup>3</sup>
Slovakia	NPHV (priemerná) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Slovakia	NPHV (Hraničná) (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup>
Slovakia	OEL chemical category (SK)	Potential for cutaneous absorption
Spain	VLA-ED (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup>
Spain	VLA-EC (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup>
Spain	OEL chemical category (ES)	skin - potential for cutaneous absorption
Sweden	nivågränsvärde (NVG) (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (total dust)
Sweden	kortidsvärde (KTV) (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup> (total dust)
Sweden	OEL chemical category (SE)	Skin notation
Switzerland	KZGW (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup> (inhalable dust)
Switzerland	MAK (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (inhalable dust)
Switzerland	OEL chemical category (CH)	Skin notation
United Kingdom	WEL TWA (mg/m <sup>3</sup> )	0,1 mg/m <sup>3</sup> (except Cyhexatin)
United Kingdom	WEL STEL (mg/m <sup>3</sup> )	0,2 mg/m <sup>3</sup> (except Cyhexatin)

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United Kingdom	WEL chemical category	Potential for cutaneous absorption except Cyhexatin
Reaction mass of ethylbenzene and xylene (REACH Registration No.) 01-2119539452-40-0053		
EU	IOELV TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (pure)
EU	IOELV TWA (ppm)	50 ppm (pure)
EU	IOELV STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (pure)
EU	IOELV STEL (ppm)	100 ppm (pure)
EU	Notes	Possibility of significant uptake through the skin (pure)
Austria	MAK (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (all isomers)
Austria	MAK (ppm)	50 ppm (all isomers)
Austria	MAK Short time value (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Austria	MAK Short time value (ppm)	100 ppm
Belgium	Limit value (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Belgium	Limit value (ppm)	50 ppm
Belgium	Short time value (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Belgium	Short time value (ppm)	100 ppm
Belgium	OEL chemical category (BE)	Skin, Skin notation pure
Bulgaria	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (pure)
Bulgaria	OEL TWA (ppm)	50 ppm (pure)
Bulgaria	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (pure)
Bulgaria	OEL STEL (ppm)	100 ppm (pure)
Croatia	GVI (granična vrijednost izloženosti) (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Croatia	GVI (granična vrijednost izloženosti) (ppm)	50 ppm
Croatia	KGVI (kratkotrajna granična vrijednost izloženosti) (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Croatia	KGVI (kratkotrajna granična vrijednost izloženosti) (ppm)	100 ppm
Croatia	OEL chemical category (HR)	Skin notation
Croatia	Croatia - BLV	1,5 mg/l Parameter: Xylene - Medium: blood - Sampling time: at the end of the work shift (alcohol before exposure to Xylene raises occurrence) 1,5 g/g creatinine Parameter: Methylhippuric acid - Medium: urine - Sampling time: at the end of the work shift (calculated on the average Creatinine value of 1.2 g/L urine)
Cyprus	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Cyprus	OEL TWA (ppm)	50 ppm
Cyprus	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Cyprus	OEL STEL (ppm)	100 ppm



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Cyprus	OEL chemical category (CY)	Skin-potential for cutaneous absorption
Czech Republic	Expoziční limity (PEL) (mg/m <sup>3</sup> )	200 mg/m <sup>3</sup>
Czech Republic	OEL chemical category (CZ)	Potential for cutaneous absorption
Czech Republic	Czech Republic - BLV	820 µmol/mmol Creatinine Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of shift 1400 mg/g creatinine Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of shift
Denmark	Grænsevædi (8 timer) (mg/m <sup>3</sup> )	109 mg/m <sup>3</sup> (Xylene, all isomers)
Denmark	Grænsevædi (8 timer) (ppm)	25 ppm (Xylene, all isomers)
Estonia	OEL TWA (mg/m <sup>3</sup> )	200 mg/m <sup>3</sup>
Estonia	OEL TWA (ppm)	50 ppm
Estonia	OEL STEL (mg/m <sup>3</sup> )	450 mg/m <sup>3</sup>
Estonia	OEL STEL (ppm)	100 ppm
Estonia	OEL chemical category (ET)	Skin notation
Finland	HTP-arvo (8h) (mg/m <sup>3</sup> )	220 mg/m <sup>3</sup>
Finland	HTP-arvo (8h) (ppm)	50 ppm
Finland	HTP-arvo (15 min)	440 mg/m <sup>3</sup>
Finland	HTP-arvo (15 min) (ppm)	100 ppm
Finland	OEL chemical category (FI)	Potential for cutaneous absorption
Finland	Finland - BLV	Parameter: Methylhippuric acid - Medium: urine - Sampling time: after the shift
France	VLE (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (restrictive limit)
France	VLE (ppm)	100 ppm (restrictive limit)
France	VME (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (restrictive limit)
France	VME (ppm)	50 ppm (restrictive limit)
France	OEL chemical category (FR)	Risk of cutaneous absorption
France	France - BLV	1500 mg/g creatinine Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of shift
Germany	Occupational exposure limit value (mg/m <sup>3</sup> )	440 mg/m <sup>3</sup> (all isomers)
Germany	Occupational exposure limit value (ppm)	100 ppm (all isomers)
Germany	TRGS 903 Biological limit value	2000 mg/l Parameter: Methylhippuric(tolur-)acid (all isomers) - Medium: urine - Sampling time: end of shift (all isomers)
Germany	Chemical category	Skin notation all isomers
Gibraltar	Eight hours mg/m <sup>3</sup>	221 mg/m <sup>3</sup> (pure)
Gibraltar	Eight hours ppm	50 ppm (pure)
Gibraltar	Short-term mg/m <sup>3</sup>	442 mg/m <sup>3</sup> (pure)

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Gibraltar	Short-term ppm	100 ppm (pure)
Gibraltar	OEL chemical category (GI)	Skin notation pure
Greece	OEL TWA (mg/m <sup>3</sup> )	435 mg/m <sup>3</sup>
Greece	OEL TWA (ppm)	100 ppm
Greece	OEL STEL (mg/m <sup>3</sup> )	650 mg/m <sup>3</sup>
Greece	OEL STEL (ppm)	150 ppm
Greece	OEL chemical category (GR)	skin - potential for cutaneous absorption
Hungary	AK-érték	221 mg/m <sup>3</sup>
Hungary	CK-érték	442 mg/m <sup>3</sup>
Hungary	OEL chemical category (HU)	Potential for cutaneous absorption
Ireland	OEL (8 hours ref) (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Ireland	OEL (8 hours ref) (ppm)	50 ppm
Ireland	OEL (15 min ref) (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Ireland	OEL (15 min ref) (ppm)	100 ppm
Ireland	OEL chemical category (IE)	Potential for cutaneous absorption
Italy	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (pure)
Italy	OEL TWA (ppm)	50 ppm (pure)
Italy	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (pure)
Italy	OEL STEL (ppm)	100 ppm (pure)
Italy	OEL chemical category (IT)	skin - potential for cutaneous absorption pure
Latvia	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Latvia	OEL TWA (ppm)	50 ppm
Latvia	OEL chemical category (LV)	skin - potential for cutaneous exposure
Lithuania	IPRV (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (mixed isomers, pure)
Lithuania	IPRV (ppm)	50 ppm (mixed isomers, pure)
Lithuania	TPRV (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (mixed isomers, pure)
Lithuania	TPRV (ppm)	100 ppm (mixed isomers, pure)
Lithuania	OEL chemical category (LT)	Skin notation
Luxembourg	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Luxembourg	OEL TWA (ppm)	50 ppm
Luxembourg	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Luxembourg	OEL STEL (ppm)	100 ppm
Luxembourg	OEL chemical category (LU)	Possibility of significant uptake through the skin
Malta	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (pure)
Malta	OEL TWA (ppm)	50 ppm (pure)
Malta	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (pure)
Malta	OEL STEL (ppm)	100 ppm (pure)
Malta	OEL chemical category (MT)	Possibility of significant uptake through the skin pure
Netherlands	Grenswaarde TGG 8H (mg/m <sup>3</sup> )	210 mg/m <sup>3</sup>

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Netherlands	Grenswaarde TGG 15MIN (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Norway	Grenseverdier (AN) (mg/m <sup>3</sup> )	108 mg/m <sup>3</sup>
Norway	Grenseverdier (AN) (ppm)	25 ppm
Norway	Grenseverdier (Korttidsverdi) (mg/m <sup>3</sup> )	135 mg/m <sup>3</sup> (value calculated)
Norway	Grenseverdier (Korttidsverdi) (ppm)	37,5 ppm (value calculated)
Norway	OEL chemical category (NO)	Skin notation
Poland	NDS (mg/m <sup>3</sup> )	100 mg/m <sup>3</sup> (mixture of isomers)
Poland	NDSCh (mg/m <sup>3</sup> )	200 mg/m <sup>3</sup> (mixture of isomers)
Portugal	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (indicative limit value)
Portugal	OEL TWA (ppm)	50 ppm (indicative limit value)
Portugal	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (indicative limit value)
Portugal	OEL STEL (ppm)	100 ppm (indicative limit value)
Portugal	OEL chemical category (PT)	A4 - Not Classifiable as a Human Carcinogen
Romania	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (pure)
Romania	OEL TWA (ppm)	50 ppm (pure)
Romania	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (pure)
Romania	OEL STEL (ppm)	100 ppm (pure)
Romania	OEL chemical category (RO)	Skin notation pure
Romania	Romania - BLV	3 g/l Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of shift
Slovakia	NPHV (priemerná) (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Slovakia	NPHV (priemerná) (ppm)	50 ppm
Slovakia	NPHV (Hraničná) (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Slovakia	OEL chemical category (SK)	Potential for cutaneous absorption
Slovakia	Slovakia - BLV	1,5 mg/l Parameter: Xylene - Medium: blood - Sampling time: end of exposure or work shift (all isomers) 2000 mg/l Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of exposure or work shift
Slovenia	OEL TWA (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup>
Slovenia	OEL TWA (ppm)	50 ppm
Slovenia	OEL STEL (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Slovenia	OEL STEL (ppm)	100 ppm
Slovenia	OEL chemical category (SI)	Potential for cutaneous absorption
Spain	VLA-ED (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (indicative limit value)
Spain	VLA-ED (ppm)	50 ppm (indicative limit value)
Spain	VLA-EC (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup>
Spain	VLA-EC (ppm)	100 ppm
Spain	OEL chemical category (ES)	skin - potential for cutaneous absorption

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Spain	Spain - BLV	1 g/g creatinine Parameter: Methylhippuric acids - Medium: urine - Sampling time: end of shift
Sweden	nivågränsvärde (NVG) (mg/m <sup>3</sup> )	221 mg/m <sup>3</sup> (Xylene)
Sweden	nivågränsvärde (NVG) (ppm)	50 ppm (Xylene)
Sweden	kortidsvärde (KTV) (mg/m <sup>3</sup> )	442 mg/m <sup>3</sup> (Xylene)
Sweden	kortidsvärde (KTV) (ppm)	100 ppm (Xylene)
Sweden	OEL chemical category (SE)	Skin notation
Switzerland	KZGW (mg/m <sup>3</sup> )	870 mg/m <sup>3</sup>
Switzerland	KZGW (ppm)	200 ppm
Switzerland	MAK (mg/m <sup>3</sup> )	435 mg/m <sup>3</sup>
Switzerland	MAK (ppm)	100 ppm
Switzerland	OEL chemical category (CH)	Skin notation
Switzerland	Switzerland - BLV	2 g/l Parameter: Methylhippuric acid - Medium: urine - Sampling time: end of shift
United Kingdom	WEL TWA (mg/m <sup>3</sup> )	220 mg/m <sup>3</sup>
United Kingdom	WEL TWA (ppm)	50 ppm
United Kingdom	WEL STEL (mg/m <sup>3</sup> )	441 mg/m <sup>3</sup>
United Kingdom	WEL STEL (ppm)	100 ppm
United Kingdom	WEL chemical category	Potential for cutaneous absorption

### 8.2. Exposure Controls

Appropriate Engineering Controls

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed. Gas detectors should be used when flammable gases or vapors may be released. Proper grounding procedures to avoid static electricity should be followed. Use explosion-proof equipment. Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.

Personal Protective Equipment



Materials for Protective Clothing

Chemically resistant materials and fabrics. Wear fire/ flame resistant/retardant clothing.

Hand Protection

Wear protective gloves.

Eye Protection

Chemical safety goggles.

Skin and Body Protection

Wear suitable protective clothing.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information

When using, do not eat, drink or smoke.

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### SECTION 9: Physical and Chemical Hazards

#### 9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Colour	Dark Blue
Odour	Solvent
Odour Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	140 °C (284 °F)
Flash Point	27 °C (81 °F)
Auto-Ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (Solid, Gas)	Not applicable
Vapour Pressure	No data available
Relative Vapour Density At 20 °C	No data available
Specific Gravity	> 1
Relative Density	No data available
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity, Kinematic	No data available
Viscosity, Dynamic	No data available
Explosive Properties	No data available
Oxidising Properties	No data available
Explosive Limits	No data available

#### 9.2. Other Information

VOC content 10 - 30 %

### SECTION 10: Stability and Reactivity

#### 10.1. Reactivity

Reacts violently with strong oxidisers. Increased risk of fire or explosion.

#### 10.2. Chemical Stability

Flammable liquid and vapour. May form flammable or explosive vapour-air mixture.

#### 10.3. Possibility Of Hazardous Reactions

Hazardous polymerization will not occur.

#### 10.4. Conditions To Avoid

Direct sunlight, extremely high or low temperatures, heat, hot surfaces, sparks, open flames, incompatible materials, and other ignition sources.

#### 10.5. Incompatible Materials

Strong acids, strong bases, strong oxidizers.

#### 10.6. Hazardous Decomposition Products

None expected under normal conditions of use.

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### SECTION 11: Toxicological Information

#### 11.1. Information On Toxicological Effects

Acute Toxicity Not classified (Based on available data, the classification criteria are not met)

2-Butanone, O,O',O''-(methylsilylydyne)trioxime (22984-54-9)	
LD50 Oral Rat	2463 mg/kg
LD50 Dermal Rat	> 2000 mg/kg
Dibutyltin dilaurate (77-58-7)	
LD50 Oral	175 mg/kg
LD50 Dermal Rat	> 2 g/kg
Octamethylcyclotetrasiloxane (556-67-2)	
LD50 Oral Rat	> 4800 mg/kg
LD50 Dermal Rabbit	> 2,5 ml/kg
LC50 Inhalation Rat	36 g/m <sup>3</sup> (Exposure time: 4 h)
Decamethylcyclopentasiloxane (541-02-6)	
LD50 Oral Rat	> 5000 mg/kg (Species: Sprague-Dawley)
LD50 Dermal Rabbit	> 2000 mg/kg (Species: New Zealand White) No deaths reported
LC50 Inhalation Rat	8,67 mg/l/4h (Species: Fischer)
Dodecamethylcyclohexasiloxane (540-97-6)	
LD50 Oral Rat	> 50 g/kg
Reaction mass of ethylbenzene and xylene (REACH Registration No.) 01-2119539452-40-0053	
LD50 Oral Rat	3523 mg/kg
LC50 Inhalation Rat	6700 ppm/4h
ATE CLP (oral)	3523 mg/kg bodyweight
ATE CLP (dermal)	1100 mg/kg bodyweight
ATE CLP (gases)	6700 ppmv/4h
ATE CLP (vapours)	11 mg/l/4h

Skin Corrosion/Irritation	Causes skin irritation.
Eye Damage/Irritation	Causes serious eye irritation.
Respiratory or Skin Sensitization	May cause an allergic skin reaction.
Germ Cell Mutagenicity	Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	Not classified (Based on available data, the classification criteria are not met)
Reproductive Toxicity	Not classified (Based on available data, the classification criteria are not met)
Specific Target Organ Toxicity (Single Exposure)	May cause respiratory irritation.
Specific Target Organ Toxicity (Repeated Exposure)	May cause damage to organs (blood) through prolonged or repeated exposure (oral).
Aspiration Hazard	May be fatal if swallowed and enters airways.

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## SECTION 12: Ecological Information

### 12.1. Toxicity

Ecology - General

Toxic to aquatic life.

2-Butanone, O,O',O''-(methylsilyldiylidene)trioxime (22984-54-9)	
EC50 Daphnia 1	120 mg/l (Exposure time: 48h - Species: Daphnia magna)
Dibutyltin dilaurate (77-58-7)	
EC50 Daphnia 1	0,463 mg/l (Daphnia magna)
Octamethylcyclotetrasiloxane (556-67-2)	
LC50 Fish 1	> 500 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
LC50 Fish 2	> 1000 mg/l (Exposure time: 96 h - Species: Lepomis macrochirus)

### 12.2. Persistence and Degradability

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Persistence and Degradability	Not established.

### 12.3. Bioaccumulative Potential

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Bioaccumulative potential	Not established.
Dibutyltin dilaurate (77-58-7)	
Log Pow	4,44
Octamethylcyclotetrasiloxane (556-67-2)	
BCF Fish 1	12400
Log Pow	5,1

### 12.4. Mobility in Soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

Octamethylcyclotetrasiloxane (556-67-2)	
This substance/mixture meets the PBT criteria of REACH regulation, annex XIII	
This substance/mixture meets the vPvB criteria of REACH regulation, annex XIII	
Decamethylcyclopentasiloxane (541-02-6)	
This substance/mixture meets the vPvB criteria of REACH regulation, annex XIII	
Dodecamethylcyclohexasiloxane (540-97-6)	
This substance/mixture meets the vPvB criteria of REACH regulation, annex XIII	

### 12.6. Other Adverse Effects

Other Information

Avoid release to the environment.

## SECTION 13: Disposal Considerations

### 13.1. Waste Treatment Methods

Product/Packaging Disposal Recommendations  
Additional Information

Dispose of contents/container in accordance with local, regional, national, and international regulations.  
Handle empty containers with care because residual vapours are flammable.

Ecology - Waste Materials

Avoid release to the environment. This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

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### SECTION 14: Transport Information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

In accordance with ADR / RID / IMDG / IATA / ADN

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN Number</b>				
1307	1307	1307	1307	1307
<b>14.2. UN Proper Shipping Name</b>				
XYLENES SOLUTION	XYLENES SOLUTION	XYLENES SOLUTION	XYLENES SOLUTION	XYLENES SOLUTION
<b>14.3. Transport Hazard Class(Es)</b>				
3	3	3	3	3
				
<b>14.4. Packing Group</b>				
III	III	III	III	III
<b>14.5. Environmental Hazards</b>				
Dangerous for the environment : No	Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No	Dangerous for the environment : No	Dangerous for the environment : No

#### 14.6. Special Precautions For User

No additional information available

#### 14.7. Transport in Bulk According to Annex II of MARPOL and The IBC Code

Not applicable

### SECTION 15: Regulatory Information

#### 15.1. Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture

##### 15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains a substance on the REACH candidate list in concentration  $\geq 0.1\%$  or with a lower specific limit: Octamethylcyclotetrasiloxane (D4) (EC 209-136-7, CAS 556-67-2),

Decamethylcyclopentasiloxane (D5) (EC 208-764-9, CAS 541-02-6),

Dodecamethylcyclohexasiloxane (D6) (EC 208-762-8, CAS 540-97-6)

Contains no REACH Annex XIV substances

##### 15.1.2. National Regulations

No additional information available

#### 15.2. Chemical Safety Assessment

No chemical safety assessment has been carried out



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### SECTION 16: Other Information

#### Indication of Changes

Section	Section Header	Change	Date Changed
1	Identification of the Substance/mixture and of the Company/Undertaking	Modified	05/08/2020
2	Hazards identification	Modified	05/08/2020
3	Composition/information on ingredients	Modified	05/08/2020
4	First aid measures	Modified	05/08/2020
8	Exposure controls/personal protection	Modified	05/08/2020
9	Physical and chemical properties	Modified	05/08/2020
11	Toxicological information	Modified	05/08/2020
12	Ecological Information	Modified	05/08/2020
15	Regulatory Information	Modified	05/08/2020

Date of Preparation or Latest Revision 05/08/2020

Revision

Data Sources

Information and data obtained and used in the authoring of this safety data sheet could come from database subscriptions, official government regulatory body websites, product/ingredient manufacturer or supplier specific information, and/or resources that include substance specific data and classifications according to GHS or their subsequent adoption of GHS.

Other Information

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Full Text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Inhalation:vapour)	Acute toxicity (inhalation:vapour) Category 4
Aquatic Acute 1	Hazardous to the aquatic environment — Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Aquatic Chronic 4	Hazardous to the aquatic environment — Chronic Hazard, Category 4
Asp. Tox. 1	Aspiration hazard, Category 1
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 3	Flammable liquids, Category 3
Muta. 2	Germ cell mutagenicity, Category 2
Repr. 1B	Reproductive toxicity, Category 1B
Repr. 2	Reproductive toxicity, Category 2
Skin Corr. 1C	Skin corrosion/irritation, Category 1C
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1B	Skin sensitisation, category 1B
STOT RE 1	Specific target organ toxicity — Repeated exposure, Category 1

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STOT RE 2	Specific target organ toxicity — Repeated exposure, Category 2
STOT SE 1	Specific target organ toxicity — Single exposure, Category 1
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H360	May damage fertility or the unborn child.
H361f	Suspected of damaging fertility.
H370	Causes damage to organs.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

### Abbreviations and Acronyms

ACGIH – American Conference of Governmental Industrial Hygienists  
ADN – European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways  
ADR – European Agreement Concerning the International Carriage of Dangerous Goods by Road  
ATE – Acute Toxicity Estimate  
BCF – Bioconcentration Factor  
BEI – Biological Exposure Indices (BEI)  
BOD – Biochemical Oxygen Demand  
CAS No. – Chemical Abstracts Service Number  
CLP – Classification, Labeling and Packaging Regulation (EC) No 1272/2008  
COD – Chemical Oxygen Demand  
EC – European Community  
EC50 – Median Effective Concentration  
EEC – European Economic Community  
EINECS – European Inventory of Existing Commercial Chemical Substances  
EmS-No. (Fire) – IMDG Emergency Schedule Fire  
EmS-No. (Spillage) – IMDG Emergency Schedule Spillage  
EU – European Union  
ErC50 – EC50 in Terms of Reduction Growth Rate  
GHS – Globally Harmonized System of Classification and Labeling of Chemicals  
IARC – International Agency for Research on Cancer  
IATA – International Air Transport Association  
IBC Code – International Bulk Chemical Code  
IMDG – International Maritime Dangerous Goods  
IPRV – Ilgalaikio Poveikio Ribinis Dydis  
IOELV – Indicative Occupational Exposure Limit Value  
LC50 – Median Lethal Concentration  
LD50 – Median Lethal Dose  
LOAEL – Lowest Observed Adverse Effect Level  
LOEC – Lowest-Observed-Effect Concentration  
Log K<sub>oc</sub> – Soil Organic Carbon-water Partitioning Coefficient  
Log K<sub>ow</sub> – Octanol/water Partition Coefficient  
Log Pow – Ratio of the equilibrium concentration (C) of a dissolved substance in a two-phase system consisting of two largely immiscible solvents, in this case octanol and water  
MAK – Maximum Workplace Concentration/Maximum Permissible Concentration  
MARPOL – International Convention for the Prevention of Pollution

NDS – Najwyższe Dopuszczalne Stezenie  
NDSCh – Najwyższe Dopuszczalne Stezenie Chwilowe  
NDSP – Najwyższe Dopuszczalne Stezenie Pulapowe  
NOAEL – No-Observed Adverse Effect Level  
NOEC – No-Observed Effect Concentration  
NRD – Nevirsylinas Ribinis Dydis  
NTP – National Toxicology Program  
OEL – Occupational Exposure Limits  
PBT – Persistent, Bioaccumulative and Toxic  
PEL – Permissible Exposure Limit  
pH – Potential Hydrogen  
REACH – Registration, Evaluation, Authorisation, and Restriction of Chemicals  
RID – Regulations Concerning the International Carriage of Dangerous Goods by Rail  
SADT – Self Accelerating Decomposition Temperature  
SDS – Safety Data Sheet  
STEL – Short Term Exposure Limit  
STOT – Specific Target Organ Toxicity  
TA-Luft – Technische Anleitung zur Reinhaltung der Luft  
TEL TRK – Technical Guidance Concentrations  
ThOD – Theoretical Oxygen Demand  
TLM – Median Tolerance Limit  
TLV – Threshold Limit Value  
TPRD – Trumpalaikio Poveikio Ribinis Dydis  
TRGS 510 – Technische Regel für Gefahrstoffe 510 – Lagerung von Gefahrstoffen in ortsbeweglichen Behältern  
TRGS 552 – Technische Regeln für Gefahrstoffe – N-Nitrosamine  
TRGS 900 – Technische Regel für Gefahrstoffe 900 – Arbeitsplatzgrenzwerte  
TRGS 903 – Technische Regel für Gefahrstoffe 903 – Biologische Grenzwerte  
TSCA – Toxic Substances Control Act  
TWA – Time Weighted Average  
VOC – Volatile Organic Compounds  
VLA-EC – Valor Limite Ambiental Exposición de Corta Duración  
VLA-ED – Valor Limite Ambiental Exposición Diaria  
VLE – Valeur Limite D'exposition  
VME – Valeur Limite De Moyenne Exposition  
vPvB – Very Persistent and Very Bioaccumulative  
WEL – Workplace Exposure Limit  
WGK – Wassergefährdungsklasse

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Nusil EU GHS SDS

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