

R1-2145 Part A

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878
Revision Date: 23/05/2022 Date of Issue: 15/08/2013

Version: 5.0

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product Identifier

Product Form	Mixture
Product Name	R1-2145 Part A
Synonyms	Silicone Adhesive

1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

1.2.1. Relevant Identified Uses

Use of the Substance/Mixture	For professional use only.
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1.2.2. Uses Advised Against

Uses Advised Against	No additional information available
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1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology Europe
1198 Avenue Maurice Donat
Le Natura Bt. 2
06250 Mougins
France
+33 4 92 96 93 31
productstewardship@avantorsciencesgcc.com
www.nusil.com

1.4. Emergency Telephone Number

Emergency Number	+1 703-527-3887 CHEMTREC (International and Maritime) 800-424-9300 CHEMTREC (in US) +(44)-870-8200418 +(353)-19014670
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SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

Classification According to Regulation (EC) No. 1272/2008

Aquatic Chronic 3	H412
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Full text of hazard classes, H- and EUH-statements: see section 16

2.2. Label Elements

Labelling According to Regulation (EC) No. 1272/2008 [CLP]

Signal Word (CLP)	-
Hazard Statements (CLP)	H412 - Harmful to aquatic life with long lasting effects.
Precautionary Statements (CLP)	P273 - Avoid release to the environment. P501 - Dispose of contents/container in accordance with local, regional, national and/or international regulation.

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2.3. Other Hazards

Other Hazards Not Contributing to the Classification Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

Component	
Octamethylcyclotetrasiloxane (556-67-2)	This substance meets the PBT criteria of REACH regulation, annex XIII This substance meets the vPvB criteria of REACH regulation, annex XIII
Decamethylcyclopentasiloxane (541-02-6)	This substance meets the vPvB criteria of REACH regulation, annex XIII
Dodecamethylcyclohexasiloxane (540-97-6)	This substance meets the vPvB criteria of REACH regulation, annex XIII

The substance/mixture does not contain substance(s) equal to or greater than 0.1% by weight that are present in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product Identifier	%	Classification According to Regulation (EC) No. 1272/2008
Octamethylcyclotetrasiloxane substance listed as REACH Candidate (Octamethylcyclotetrasiloxane (D4))	(CAS-No.) 556-67-2 (EC-No.) 209-136-7 (EC Index-No.) 014-018-00-1	< 0.25	Flam. Liq. 3, H226 Repr. 2, H361f Aquatic Chronic 1, H410 (M=10)
Decamethylcyclopentasiloxane substance listed as REACH Candidate (Decamethylcyclopentasiloxane (D5))	(CAS-No.) 541-02-6 (EC-No.) 208-764-9	< 0.25	Not classified
Dodecamethylcyclohexasiloxane substance listed as REACH Candidate (Dodecamethylcyclohexasiloxane (D6))	(CAS-No.) 540-97-6 (EC-No.) 208-762-8	< 0.25	Not classified

Full text of H- and EUH-statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures

First-Aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-Aid Measures After Inhalation	When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-Aid Measures After Skin Contact	Remove contaminated clothing. Immediately drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.
First-Aid Measures After Eye Contact	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-Aid Measures After Ingestion	Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Effects Not expected to present a significant hazard under anticipated conditions of normal use.

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Symptoms/Effects After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Effects After Skin Contact	Prolonged exposure to liquid may cause a mild irritation.
Symptoms/Effects After Eye Contact	Prolonged exposure may cause slight irritation to eyes.
Symptoms/Effects After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None known.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media	Water spray, dry chemical, foam, carbon dioxide.
Unsuitable Extinguishing Media	Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard	Not considered flammable but may burn at high temperatures.
Explosion Hazard	Product is not explosive.
Reactivity	Hazardous reactions will not occur under normal conditions.
Hazardous Combustion Products	Carbon oxides (CO, CO ₂). Formaldehyde. Silicon oxides.

5.3. Advice for Firefighters

Precautionary Measures Fire	Exercise caution when fighting any chemical fire.
Firefighting Instructions	Use water spray or fog for cooling exposed containers.
Protection During Firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.
Other Information	Do not allow run-off from fire fighting to enter drains or water courses.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures	Avoid breathing (vapour, mist, spray). Avoid contact with skin, eyes and clothing.
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6.1.1. For Non-Emergency Personnel

Protective Equipment	Use appropriate personal protective equipment (PPE).
Emergency Procedures	Evacuate unnecessary personnel.

6.1.2. For Emergency Responders

Protective Equipment	Equip cleanup crew with proper protection.
Emergency Procedures	Ventilate area. Upon arrival at the scene, a first responder is expected to recognise the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

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6.3. Methods and Materials for Containment and Cleaning Up

For Containment	Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for Cleaning Up	Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed	Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapours.
Precautions for Safe Handling	Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid breathing vapours, mist, spray. Avoid contact with eyes, skin and clothing.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures	Comply with applicable regulations.
Storage Conditions	Store in accordance with applicable national storage class systems. Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store locked up/in a secure area.
Incompatible Materials	Strong acids, strong bases, strong oxidisers.

7.3. Specific End Use(s)

For professional use only.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

Please see section 16 for the legal basis of limit value information in section 8.1, including the national legislation or provision which gives rise to a given limit.

8.2. Exposure Controls

Appropriate Engineering Controls	Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.
Personal Protective Equipment	Gloves. Protective clothing. Protective goggles. Personal protective equipment should be chosen in accordance with Regulation (EU) 2016/425, CEN standards, and in discussion with the supplier of the protective equipment.



Materials for Protective Clothing	Chemically resistant materials and fabrics.
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Hand Protection	Wear protective gloves.
Eye Protection	Chemical safety goggles.
Skin and Body Protection	Wear suitable protective clothing.
Respiratory Protection	If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.
Other Information	When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Colour, Appearance	Black
Odour	Odorless
Odour Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	No data available
Flash Point	> 135 °C (275 °F)
Auto-Ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (solid, gas)	Not applicable
Vapour Pressure	No data available
Relative Vapour Density At 20 °C	No data available
Relative Density	> 1 (Water=1)
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity	No data available
Explosive Properties	No data available
Oxidising Properties	No data available
Explosive Limits	Not applicable
Particle Aspect Ratio	Not applicable
Particle Aggregation State	Not applicable
Particle Agglomeration State	Not applicable
Particle Specific Surface Area	Not applicable
Particle Dustiness	Not applicable

9.2. Other Information

VOC content	< 1 %
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SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical Stability

Stable at normal conditions.

10.3. Possibility of Hazardous Reactions

Hazardous polymerization will not occur.

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10.4. Conditions to Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. Incompatible Materials

Strong acids, strong bases, strong oxidisers.

10.6. Hazardous Decomposition Products

Thermal decomposition generates: Carbon oxides (CO, CO₂). Silicon oxides. Will decompose above 150 °C (>300° F) releasing formaldehyde vapours. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitiser. Formaldehyde can also cause respiratory and eye irritation.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information On Hazard Classes As Defined In Regulation (EC) No 1272/2008

Likely Routes of Exposure	Inhalation Ingestion Dermal Eye contact
Acute Toxicity (Oral)	Not classified (Based on available data, the classification criteria are not met)
Acute Toxicity (Dermal)	Not classified (Based on available data, the classification criteria are not met)
Acute Toxicity (Inhalation)	Not classified (Based on available data, the classification criteria are not met)

Octamethylcyclotetrasiloxane (556-67-2)	
LD50 Oral Rat	> 4800 mg/kg (No mortality)
LD50 Dermal Rat	> 2375 mg/kg
LD50 Dermal Rabbit	> 2,5 ml/kg (No mortality)
LC50 Inhalation Rat	36 mg/l/4h
Decamethylcyclopentasiloxane (541-02-6)	
LD50 Oral Rat	> 5000 mg/kg (Species: Sprague-Dawley)
LD50 Dermal Rabbit	> 2000 mg/kg (Species: New Zealand White) No deaths reported
LC50 Inhalation Rat	8,67 mg/l/4h
Dodecamethylcyclohexasiloxane (540-97-6)	
LD50 Oral Rat	> 50 g/kg
LD50 Dermal Rat	> 2000 mg/kg (No deaths)

Skin Corrosion/Irritation	Not classified (Based on available data, the classification criteria are not met)
Eye Damage/Irritation	Not classified (Based on available data, the classification criteria are not met)
Respiratory or Skin Sensitisation	Not classified (Based on available data, the classification criteria are not met)
Germ Cell Mutagenicity	Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	Not classified (Based on available data, the classification criteria are not met)
Reproductive Toxicity	Not classified (Based on available data, the classification criteria are not met)
Specific Target Organ Toxicity (Single Exposure)	Not classified (Based on available data, the classification criteria are not met)
Specific Target Organ Toxicity (Repeated Exposure)	Not classified (Based on available data, the classification criteria are not met)

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Aspiration Hazard	Not classified (Based on available data, the classification criteria are not met)
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	Prolonged exposure to liquid may cause a mild irritation.
Symptoms/Injuries After Eye Contact	Prolonged exposure may cause slight irritation to eyes.
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None known.

11.2. Information On Other Hazards

Based on available data this substance/the substances in this mixture not listed below do(es) not have endocrine disrupting properties with respect to humans as it does not meet the criteria set out in section A of Regulation (EU) No 2017/2100 and/or the criteria set out in Regulation (EU) 2018/605, or the substance(s) are not required to be disclosed.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Hazardous To The Aquatic Environment, Short-Term (Acute)	Not classified (Based on available data, the classification criteria are not met)
Hazardous To The Aquatic Environment, Long-Term (Chronic)	Harmful to aquatic life with long lasting effects.

Octamethylcyclotetrasiloxane (556-67-2)	
LC50 Fish	> 22 µg/l
NOEC chronic Fish	0,0044 mg/l

12.2. Persistence and Degradability

R1-2145 Part A	
Persistence and Degradability	May cause long-term adverse effects in the environment.

12.3. Bioaccumulative Potential

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Bioaccumulative Potential	Not established.
Octamethylcyclotetrasiloxane (556-67-2)	
BCF Fish	12400
Partition coefficient n-octanol/water (Log Pow)	5,1

12.4. Mobility in Soil

No additional information available

12.5. Results of PBT and vPvB Assessment

Octamethylcyclotetrasiloxane (556-67-2)	This substance meets the PBT criteria of REACH regulation, annex XIII This substance meets the vPvB criteria of REACH regulation, annex XIII
Decamethylcyclopentasiloxane (541-02-6)	This substance meets the vPvB criteria of REACH regulation, annex XIII
Dodecamethylcyclohexasiloxane (540-97-6)	This substance meets the vPvB criteria of REACH regulation, annex XIII

12.6. Endocrine Disrupting Properties

Based on available data this substance/the substances in this mixture not listed below do(es) not have endocrine disrupting properties with respect to non-target organisms as it does not meet the criteria set out in section B of Regulation (EU) No 2017/2100 and/or the criteria set out in Regulation (EU) 2018/605, or the substance(s) are not required to be disclosed.

12.7. Other Adverse Effects

Other Information	Avoid release to the environment.
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SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste Treatment Methods

Product/Packaging Disposal Recommendations	Dispose of contents/container in accordance with local, regional, national, and international regulations.
Ecology - Waste Materials	This material is hazardous to the aquatic environment. Keep out of sewers and waterways. Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN Number or ID Number
Not regulated for transport
14.2. UN Proper Shipping Name
Not regulated for transport
14.3. Transport Hazard Class
Not regulated for transport
14.4. Packing Group
Not regulated for transport
14.5. Environmental Hazards
Not regulated for transport

14.6. Special Precautions For User

No additional information available

14.7. Maritime Transport in Bulk According to IMO instruments

Not applicable

SECTION 15: REGULATORY INFORMATION

15.1. Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture

15.1.1. EU-Regulations

15.1.1.1. REACH Annex XVII Information

Contains no REACH substances with Annex XVII restrictions

15.1.1.2. REACH Candidate List Information

Contains a substance on the REACH candidate list in concentration $\geq 0.1\%$ or with a lower specific limit: Octamethylcyclotetrasiloxane (D4) (EC 209-136-7, CAS 556-67-2), Decamethylcyclopentasiloxane (D5) (EC 208-764-9, CAS 541-02-6), Dodecamethylcyclohexasiloxane (D6) (EC 208-762-8, CAS 540-97-6)

15.1.1.3. POP (2019/1021) - Persistent Organic Pollutants Information

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

15.1.1.4. PIC Regulation EU (649/2012) - Export and Import of Hazardous Chemicals Information

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

15.1.1.5. REACH Annex XIV Information

Contains no REACH Annex XIV substances

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15.1.1.6. Substances Depleting the Ozone layer (1005/2009) Information

No additional information available

15.1.1.7. EC Inventory Information

No additional information available

15.1.1.8. Other Information

No additional information available

15.1.2. National Regulations

No additional information available

15.1.3. International Inventory Lists

No additional information available

15.2. Chemical Safety Assessment

No chemical safety assessment has been carried out

SECTION 16: OTHER INFORMATION

Date of Preparation or Latest Revision 23/05/2022

Revision

Data Sources

Information and data obtained and used in the authoring of this safety data sheet could come from database subscriptions, official government regulatory body websites, product/ingredient manufacturer or supplier specific information, and/or resources that include substance specific data and classifications according to GHS or their subsequent adoption of GHS.

Other Information

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

Full Text of H- and EUH-statements:

Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Flam. Liq. 3	Flammable liquids, Category 3
H226	Flammable liquid and vapour.
H361f	Suspected of damaging fertility.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Repr. 2	Reproductive toxicity, Category 2

Classification and Procedure Used to Derive the Classification for Mixtures According to Regulation (EC) 1272/2008 [CLP]:

Aquatic Chronic 3	Calculation method
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Indication of Changes

No additional information available

Abbreviations and Acronyms

ACGIH – American Conference of Governmental Industrial Hygienists

ADN – European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

ATE - Acute Toxicity Estimate

BCF - Bioconcentration Factor

BEI - Biological Exposure Indices (BEI)

BOD – Biochemical Oxygen Demand

CAS No. - Chemical Abstracts Service Number

CLP – Classification, Labeling and Packaging Regulation (EC) No 1272/2008

COD – Chemical Oxygen Demand

EC – European Community

EC50 - Median Effective Concentration

EEC – European Economic Community

EINECS – European Inventory of Existing Commercial Chemical

NDS - Najwyższe Dopuszczalne Stezenie

NDSCh - Najwyższe Dopuszczalne Stezenie Chwilowe

NDSP - Najwyższe Dopuszczalne Stezenie Pulapowe

NOAEL - No-Observed Adverse Effect Level

NOEC - No-Observed Effect Concentration

NRD - Nevirsyftinas Ribinis Dydis

NTP – National Toxicology Program

OEL - Occupational Exposure Limits

PBT - Persistent, Bioaccumulative and Toxic

PEL - Permissible Exposure Limit

pH – Potential Hydrogen

REACH – Registration, Evaluation, Authorisation, and Restriction of Chemicals

RID – Regulations Concerning the International Carriage of Dangerous Goods by Rail

SADT - Self Accelerating Decomposition Temperature

SDS - Safety Data Sheet

STEL - Short Term Exposure Limit

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Substances

EmS-No. (Fire) - IMDG Emergency Schedule Fire
EmS-No. (Spillage) - IMDG Emergency Schedule Spillage
EU - European Union
ERC50 - EC50 in Terms of Reduction Growth Rate
GHS - Globally Harmonized System of Classification and Labeling of Chemicals
IARC - International Agency for Research on Cancer
IATA - International Air Transport Association
IBC Code - International Bulk Chemical Code
IMDG - International Maritime Dangerous Goods
IPRV - Ilgalaikio Poveikio Ribinis Dydis
IOELV - Indicative Occupational Exposure Limit Value
LC50 - Median Lethal Concentration
LD50 - Median Lethal Dose
LOAEL - Lowest Observed Adverse Effect Level
LOEC - Lowest-Observed-Effect Concentration
Log Koc - Soil Organic Carbon-water Partitioning Coefficient
Log Kow - Octanol/water Partition Coefficient
Log Pow - Ratio of the equilibrium concentration (C) of a dissolved substance in a two-phase system consisting of two largely immiscible solvents, in this case octanol and water
MAK - Maximum Workplace Concentration/Maximum Permissible Concentration
MARPOL - International Convention for the Prevention of Pollution

STOT - Specific Target Organ Toxicity
TA-Luft - Technische Anleitung zur Reinhaltung der Luft
TEL TRK - Technical Guidance Concentrations
ThOD - Theoretical Oxygen Demand
TLM - Median Tolerance Limit
TLV - Threshold Limit Value
TPRD - Trumpalaikio Poveikio Ribinis Dydis
TRGS 510 - Technische Regel für Gefahrstoffe 510 - Lagerung von Gefahrstoffen in ortsbeweglichen Behältern
TRGS 552 - Technische Regeln für Gefahrstoffe - N-Nitrosamine
TRGS 900 - Technische Regel für Gefahrstoffe 900 - Arbeitsplatzgrenzwerte
TRGS 903 - Technische Regel für Gefahrstoffe 903 - Biologische Grenzwerte
TSCA - Toxic Substances Control Act
TWA - Time Weighted Average
VOC - Volatile Organic Compounds
VLA-EC - Valor Límite Ambiental Exposición de Corta Duración
VLA-ED - Valor Límite Ambiental Exposición Diaria
VLE - Valeur Limite D'exposition
VME - Valeur Limite De Moyenne Exposition
vPvB - Very Persistent and Very Bioaccumulative
WEL - Workplace Exposure Limit
WGK - Wassergefährdungsklasse

Limit Value Legal Basis*

*Includes the below and any related regulations/provisions, and subsequent amendments

EU - 2019/1831 EU in accor. with 98/24/EC - Directive 2019/1831/EU of October 24, 2019 establishing a fifth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC, and amending Commission Directives 2000/39/EC.

EU - 2019/1243/EU, and 98/24/EC - Council Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work and amendment Regulation (EU) 2019/1243.

Austria - BGBl. II Nr. 254/2018 - Ordinance on Limit Values for Workplace Substances and on Carcinogens from the Federal Ministry of Economics and Labour, Published in 2003, Appendix 1: Substance List, Published through: Ministry of Economics and Labour of the Republic of Austria amended through the Government Gazette II (BGBl. II) No 119/2004) & BGBl. II No. 242/2006, BGBl. II No. 243/2007, lastly changed through BGBl. I Nr. 51/2011), BGBl. II Nr. 186/2015, BGBl. II Nr. 288/2017 amended by BGBl. II Nr. 254/2018.

Austria - BLV BGBl. II Nr. 254/2018 - Ordinance on health monitoring at the workplace 2008, published through BGBl. II Nr. 224/2007 by Austria Minister for Labor and Social Affairs, Lastly changed through BGBl. II Nr. 254/2018

Belgium - Royal Decree 21/01/2020 - Royal decree amending title 1 relating to chemical agents in Book VI of the code of well-being at work, with regard to the list of limit values of exposure to chemical agents and title 2 relating to carcinogens, mutagens and reprotoxics of Book VI of the code of well-being at work (1)

Bulgaria - Reg. No. 13/10 -

Regulation No. 13 of December 30, 2003 on the Protection of Workers from Hazards Related to Exposure to Chemical Agents at Work Labor Code, Annex No.1 Limit values of chemical agents in the air of the working environment, and Annex № 2 Biological limit values of chemical agents and their metabolites (bio markers of exposure) or bio markers of effect Amended by: 71/2006, 67/2007, 2/2012, 46/2015, 73/2018, 5/2020), and Regulation No.10 of September 26, 2003 on the Protection of Workers from the Risks Associated with Exposure to Carcinogens and Mutagens at Work Annex No.1 Occupational Exposure Limits, Amended by: 8/2004, 46/2015, 5/2020

Croatia - OG No. 91/2018 - Regulation on the Protection of Workers from Exposure to Hazardous Chemicals at Work, the Limit Values of Exposure and the Biological Limit Values. Official Gazette No. 91 of October 12, 2018

Cyprus - KDP 16/2019 - Government of Cyprus Cabinet of Ministers Regulation 268/2001 - Safety and Health in the Working Environment (Chemical Substances) Article 38, As amended by

Greece - PWHSE - Occupational Exposure Limits - Protection of workers' health and safety from exposure to certain chemical substances during the workday, (latest amendment 82/2018) and Occupation Exposure Limits - Protection of workers' health and safety from exposure to certain carcinogenic and mutagenic chemical substances (latest amendment 26/2020), and Presidential Decree 212/2006 - Protection of workers that are exposed to asbestos.

Hungary - Decree 05/2020 - 5/2020. (II. 6.) ITM decree on the protection of the health and safety of workers from the risks related to chemical agents

Ireland - 2020 COP - 2020 Code of Practice for the Chemical Agents Regulations, Schedule 1

Italy - Decree 81 - Title IX, Annex XLIII and XXXVIII, Professional Exposure Limits and Annex XXXIX Mandatory Biological Limit Values and Health Monitoring, Article 1, Law 123 of August 3, 2007, Legislative Decree 81 of April 9, 2008, Last amended: January 2020

Italy - IMDFN1 - Ministerial Decree of August 20, 1999 Final Note (1)

Latvia - Reg. No. 325 - Cabinet of Ministers Regulation No. 325 - Labour Protection Requirements when Coming in Contact with Chemical Substances at Workplaces, Amended by Cabinet of Ministers Regulation No. 92, 163, 407 and No. 11.

Lithuania - HN 23:2011 - Lithuanian Hygiene Standard HN 23:2011 Occupational Exposure Limit Values, Amended by Order V-695/A1-272.

Luxembourg - A-N 684 - Grand-Ducal Regulation of 20 July 2018 amending the Grand-Ducal Regulation of 14 November 2016 concerning the protection of the safety and health of employees against the risks associated with chemical agents in the workplace. Official journal of the Grand-Duke of Luxembourg, A-N°684 of 2018

Malta - MOSHAA Ch. 424 - Malta Occupational Health and Safety Authority Act: Chapter 424 as amended by: Legal Notice 353, 53, 198, and 57.

Netherlands- OWCRV - Occupational Working Conditions Regulation, Limit Values for substances harmful to health, Annex XVIII, Updated from August 1, 2020.

Norway - FOR-2020-04-060695 - Regulations concerning action and limit values for physical and chemical agents in the working environment and classified biological agents, FOR-2011-12-06-1358, Updated by: FOR-2020-04-06-695, FOR-2020-03-23-402, FOR-2018-12-20-2186, FOR-2018-08-21-1255, FOR-2017-12-20-2353.

Poland - Dz. U. 2020 Nr. 61 - Regulation of the Minister of Family, Labor and Social Policy of June 12, 2018 on the Highest Allowable Concentrations and Intensities of Factors Harmful to Health in the

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Regulation 16/2019 and Cabinet of Ministers Regulation 153/2001 - Safety and Health in the Working Environment (Chemical Substances-Carcinogens), as amended by Regulation 493/2004 - Safety and Health in the Working Environment (Chemical Substances - Carcinogens) AND Law 47(II) 2000 - Occupational Health and Safety (Asbestos), as amended by Decree 316/2006.

Czech Republic - Reg. 41/2020 - Regulation 41/2020 amending Regulation 361/2007 of Coll. establishing Occupation Exposure Limits as amended

Czech Republic - Decree No. 107/2013 - Decree No. 107/2013 Coll., amending Decree No. 432/2003 Coll., laying down the conditions for the application of the work into categories, limit values for the parameters of biological exposure tests, collection of biological material conditions for the implementation of biological exposure tests and requirements for reporting work with asbestos and biological agents

Denmark - BEK No. 698 of 28/05/2020 - Order on Limit Values for Substances and Materials, The Statutory Order No. 507 of May 17, 2011, Appendix 1 - Limits for air pollution, etc. and Appendix 3 - Biological Exposure Values, Amended by: No. 986 of October 11, 2012, No. 655 of May 31, 2018, No. 1458 December 13, 2019, No. 698 of May 28, 2020

Estonia - Regulation No. 105 - Health and Safety Requirements for the Use of Dangerous Chemicals and Materials Containing Them and Occupational Exposure Limits to Chemical Agents Government of the Republic, Regulation No. 105 of 20 March 2001, Amended 17 October 2019, and 17 January, 2020.

Finland - HTP-ARVOT 2020 - Concentrations Known to be Hazardous, 654/2020 OEL values 2020 Publications of Ministry of Social Affairs and Health 2020:24 Annexes 1, 2 and 3.

France - INRS ED 984 - Occupational Exposure Limit Values to Chemical Agents in France Published 2016 by the INRS National Institute of Research and Safety Health and safety of work, revised, updated by: Decree 2016-344, JORF No 0119, and Decree 2019-1487.

France - Decree 2009-1570 - Decree 2009-1570 of December 15, 2009, relative to the control of chemical risk on workplaces.

Germany - TRGS 900 - Occupational Exposure Limits, Technical Rules for Dangerous Substances, latest amendment March, 2020

Germany - TRGS 903 - Biological Threshold Limits (BGW-Values), Technical Rules for Dangerous Substances, latest amendment March, 2020

Gibraltar - LN. 2018/131 - Factories (Control of Chemical Agents at Work) Regulations 2003 LN. 2003/035, amended by LN. 2008/035, LN. 2008/050, LN. 2012/021, LN. 2015/143, LN. 2018/181.

Work Environment Dz.U. 2018 Nr. 1286 of June 12, 2018, Annex 1 - List of values of the highest permissible chemical concentrations and dust factors harmful to health in the work environment, amended by: Dz. U. 2020 Nr. 61.

Portugal - Portuguese Norm NP 1796:2014 - Occupational exposure limits and biological exposure indices to chemical agents. Table 1 - Occupational exposure limits and biological exposure indices to chemical agents (OELs), Law Decree 35/2020.

Romania - Gov. Dec. No 1.218 - Governmental Decision No. 1.218 from 06/09/2006 on the minimum health and safety requirements for protection of workers from the risks related to exposure to chemical agents, Annex No. 1 Mandatory National Occupational Exposure Limit Values for Chemical Agents. Amended by Decision no. 157, 584, 359, and 1.

Slovakia - Gov. Decree 33/2018 - Government Decree of Slovak Republic 33/2018 on January 17, 2018 amending Government Decree of Slovak Republic 355/2006 about protection of health of employees when working with chemical agents

Slovenia - No. 79/19 - Regulation for protection of workers against risks related to carcinogenic or mutagenic substances exposure.

Annex III - Classification and binding levels of carcinogenic or mutagenic substances for occupational exposure. The Official Journal of the Republic of Slovenia, No. 101/2005. Amended by 38/15, 79/19. Regulation for protection of workers against risks related to exposure to chemical substances at the workplace. Republic of Slovenia, No. 100/2001 . Annex I - List of Binding Occupational Exposure Limit Values. Amended by 39/05, 53/07, 102/10, 38/15, 78/18, 78/19

Spain - AFS 2018:1 - NATIONAL INSTITUTE FOR HEALTH AND SAFETY AT WORK. Occupational exposure limits for chemical agents in Spain. Tables 1 and 3. Latest edition Feb. 2019

Sweden - AFS 2018:1 - Statute Book of the Swedish Work Environment Authority, AFS 2018:1 The Swedish Work Environment Authority's Ordinance and General Guidance on Hygienic Limit Values

Switzerland - OLVSNIAIF - Occupational Limit Values 2020 Swiss National Accident Insurance Fund. List of Biological Limit Values (BAT-Werte) and List of MAK Values.

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Nusil EU GHS SDS (2020/878)

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According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878
Revision Date: 23/05/2022 Date of Issue: 15/08/2013

Version: 5.0

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product Identifier

Product Form Mixture
Product Name R1-2145 Part B
Synonyms Silicone Adhesive

1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

1.2.1. Relevant Identified Uses

Use of the Substance/Mixture For professional use only.

1.2.2. Uses Advised Against

Uses Advised Against No additional information available

1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology Europe
1198 Avenue Maurice Donat
Le Natura Bt. 2
06250 Mougins
France
+33 4 92 96 93 31

productstewardship@avantorsciencesgcc.com

www.nusil.com

1.4. Emergency Telephone Number

Emergency Number +1 703-527-3887 CHEMTREC (International and Maritime)
800-424-9300 CHEMTREC (in US)
+(44)-870-8200418
+(353)-19014670

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the Substance or Mixture

Classification According to Regulation (EC) No. 1272/2008

Eye Irrit. 2 H319
Aquatic Chronic 3 H412

Full text of hazard classes, H- and EUH-statements: see section 16

2.2. Label Elements

Labelling According to Regulation (EC) No. 1272/2008 [CLP]

Hazard Pictograms (CLP)



GHS07

Signal Word (CLP)

Warning

Hazard Statements (CLP)

H319 - Causes serious eye irritation.

H412 - Harmful to aquatic life with long lasting effects.

Precautionary Statements (CLP)

P264 - Wash hands, forearms and face thoroughly after handling.

P273 - Avoid release to the environment.

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P280 - Wear eye protection, protective clothing, protective gloves.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P501 - Dispose of contents/container in accordance with local, regional, national and/or international regulation.

2.3. Other Hazards

Other Hazards Not Contributing to the Classification Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

Component	
Octamethylcyclotetrasiloxane (556-67-2)	This substance meets the PBT criteria of REACH regulation, annex XIII This substance meets the vPvB criteria of REACH regulation, annex XIII
Decamethylcyclopentasiloxane (541-02-6)	This substance meets the vPvB criteria of REACH regulation, annex XIII
Dodecamethylcyclohexasiloxane (540-97-6)	This substance meets the vPvB criteria of REACH regulation, annex XIII

The substance/mixture does not contain substance(s) equal to or greater than 0.1% by weight that are present in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product Identifier	%	Classification According to Regulation (EC) No. 1272/2008
Siloxanes and Silicones, dimethyl, methyl hydrogen	(CAS-No.) 68037-59-2	< 10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335
Titanium dioxide substance with a Union workplace exposure limit	(CAS-No.) 13463-67-7 (EC-No.) 236-675-5 (EC Index-No.) 022-006-00-2	< 10	Not classified
Glycidoxypropyltrimethoxysilane	(CAS-No.) 2530-83-8 (EC-No.) 219-784-2	< 1	Eye Dam. 1, H318 Aquatic Chronic 3, H412
Methyl vinylcyclosiloxane substance with a Union workplace exposure limit	(CAS-No.) 2554-06-5 (EC-No.) 219-863-1	1 - 5	Not classified
Octamethylcyclotetrasiloxane substance listed as REACH Candidate (Octamethylcyclotetrasiloxane (D4))	(CAS-No.) 556-67-2 (EC-No.) 209-136-7 (EC Index-No.) 014-018-00-1	< 0.25	Flam. Liq. 3, H226 Repr. 2, H361f Aquatic Chronic 1, H410 (M=10)
Decamethylcyclopentasiloxane substance listed as REACH Candidate (Decamethylcyclopentasiloxane (D5))	(CAS-No.) 541-02-6 (EC-No.) 208-764-9	< 0.25	Not classified
Dodecamethylcyclohexasiloxane substance listed as REACH Candidate (Dodecamethylcyclohexasiloxane (D6))	(CAS-No.) 540-97-6 (EC-No.) 208-762-8	< 0.25	Not classified

Full text of H- and EUH-statements: see section 16

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SECTION 4: FIRST AID MEASURES

4.1. Description of First-aid Measures

First-Aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-Aid Measures After Inhalation	When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-Aid Measures After Skin Contact	Remove contaminated clothing. Immediately drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.
First-Aid Measures After Eye Contact	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-Aid Measures After Ingestion	Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Effects	Causes serious eye irritation.
Symptoms/Effects After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Effects After Skin Contact	Prolonged exposure to liquid may cause a mild irritation.
Symptoms/Effects After Eye Contact	Contact causes severe irritation with redness and swelling of the conjunctiva.
Symptoms/Effects After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None known.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing Media

Suitable Extinguishing Media	Water spray, dry chemical, foam, carbon dioxide.
Unsuitable Extinguishing Media	Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard	Not considered flammable but may burn at high temperatures.
Explosion Hazard	Product is not explosive.
Reactivity	Contact with water, alcohols, acids or bases, and many metals or metallic compounds can liberate flammable Hydrogen gas which can form explosive mixtures in air.
Hazardous Combustion Products	Carbon oxides (CO, CO ₂). Explosive hydrogen gas. Formaldehyde. Silicon oxides.

5.3. Advice for Firefighters

Precautionary Measures Fire	Exercise caution when fighting any chemical fire.
Firefighting Instructions	Use water spray or fog for cooling exposed containers.
Protection During Firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.

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Other Information	Do not allow run-off from fire fighting to enter drains or water courses.
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SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures	Avoid breathing (vapour, mist, spray). Avoid contact with skin, eyes and clothing.
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6.1.1. For Non-Emergency Personnel

Protective Equipment	Use appropriate personal protective equipment (PPE).
Emergency Procedures	Evacuate unnecessary personnel.

6.1.2. For Emergency Responders

Protective Equipment	Equip cleanup crew with proper protection.
Emergency Procedures	Ventilate area. Upon arrival at the scene, a first responder is expected to recognise the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit.

6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment	Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for Cleaning Up	Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for Safe Handling

Additional Hazards When Processed	Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapours.
Precautions for Safe Handling	Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid breathing vapours, mist, spray. Avoid contact with eyes, skin and clothing.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures	Comply with applicable regulations.
Storage Conditions	Store in accordance with applicable national storage class systems. Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store locked up/in a secure area.
Incompatible Materials	Strong acids, strong bases, strong oxidisers.

7.3. Specific End Use(s)

For professional use only.

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SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control Parameters

Please see section 16 for the legal basis of limit value information in section 8.1, including the national legislation or provision which gives rise to a given limit.

Methyl vinylcyclosiloxane (2554-06-5)		
Romania	OEL TWA (Legal Basis:Gov. Dec. No 1.218)	30 mg/m ³
Romania	OEL STEL (Legal Basis:Gov. Dec. No 1.218)	50 mg/m ³
Romania	OEL Chemical Category (Legal Basis:Gov. Dec. No 1.218)	Skin notation
Titanium dioxide (13463-67-7)		
Austria	OEL TWA (Legal Basis:BGBl. II Nr. 254/2018)	5 mg/m ³ (alveolar dust, respirable fraction)
Austria	OEL STEL (Legal Basis:BGBl. II Nr. 254/2018)	10 mg/m ³ (alveolar dust, respirable fraction)
Belgium	OEL TWA (Legal Basis:Royal Decree 21/01/2020)	10 mg/m ³
Bulgaria	OEL TWA (Legal Basis:Reg. No. 13/10)	10 mg/m ³ (respirable dust)
Croatia	OEL TWA (Legal Basis:OG No. 91/2018)	10 mg/m ³ (total dust, inhalable particles) 4 mg/m ³ (respirable dust)
Denmark	OEL TWA (Legal Basis:BEK No. 698 of 28/05/2020)	6 mg/m ³
Estonia	OEL TWA (Legal Basis:Regulation No. 105)	5 mg/m ³
France	OEL TWA (Legal Basis:INRS ED 984)	10 mg/m ³
Germany	OEL TWA (Legal Basis:TRGS 900)	1,25 mg/m ³ (respirable fraction (dust)) 10 mg/m ³ (inhalable fraction (dust))
Greece	OEL TWA (Legal Basis:PWHS)	10 mg/m ³ (inhalable fraction) 5 mg/m ³ (respirable fraction)
Ireland	OEL TWA (Legal Basis:2020 COP)	10 mg/m ³ (total inhalable dust) 4 mg/m ³ (respirable dust)
Ireland	OEL STEL (Legal Basis:2020 COP)	30 mg/m ³ (calculated-respirable dust) 12 mg/m ³ (calculated)
USA ACGIH	OEL TWA (Legal Basis:IMDFN1)	10 mg/m ³
Latvia	OEL TWA (Legal Basis:Reg. No. 325)	10 mg/m ³
Lithuania	OEL TWA (Legal Basis:HN 23:2011)	5 mg/m ³
Norway	OEL TWA (Legal Basis:FOR-2020-04-06-695)	5 mg/m ³
Norway	OEL STEL (Legal Basis:FOR-2020-04-06-695)	10 mg/m ³ (value calculated)
Poland	OEL TWA (Legal Basis:Dz. U. 2020 Nr. 61)	10 mg/m ³ (the concentration of the respirable Crystalline silica fraction is determined simultaneously-inhalable fraction)
Portugal	OEL TWA (Legal Basis:Portuguese Norm NP 1796:2014)	10 mg/m ³
Portugal	OEL Chemical Category (Legal Basis:Portuguese Norm NP 1796:2014)	A4 - Not Classifiable as a Human Carcinogen
Romania	OEL TWA (Legal Basis:Gov. Dec. No 1.218)	10 mg/m ³
Romania	OEL STEL (Legal Basis:Gov. Dec. No 1.218)	15 mg/m ³
Slovakia	OEL TWA (Legal Basis:Gov. Decree 33/2018)	5 mg/m ³
Spain	OEL TWA (Legal Basis:OELCAIS)	10 mg/m ³
Sweden	OEL TLV (Legal Basis:AFS 2018:1)	5 mg/m ³ (total dust)
Switzerland	OEL TWA (Legal Basis:OLVSNAIF)	3 mg/m ³ (respirable dust)

8.2. Exposure Controls

Appropriate Engineering Controls

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment

Gloves. Protective clothing. Protective goggles. Personal protective equipment should be chosen in accordance with Regulation (EU) 2016/425, CEN standards, and in discussion with the supplier of the protective equipment.



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Materials for Protective Clothing	Chemically resistant materials and fabrics.
Hand Protection	Wear protective gloves.
Eye Protection	Chemical safety goggles.
Skin and Body Protection	Wear suitable protective clothing.
Respiratory Protection	If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.
Other Information	When using, do not eat, drink or smoke.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Colour, Appearance	White
Odour	Odorless
Odour Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	No data available
Flash Point	> 135 °C (275 °F)
Auto-Ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (solid, gas)	Not applicable
Vapour Pressure	No data available
Relative Vapour Density At 20 °C	No data available
Relative Density	> 1 (Water=1)
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity	No data available
Explosive Properties	No data available
Oxidising Properties	No data available
Explosive Limits	Not applicable
Particle Aspect Ratio	Not applicable
Particle Aggregation State	Not applicable
Particle Agglomeration State	Not applicable
Particle Specific Surface Area	Not applicable
Particle Dustiness	Not applicable

9.2. Other Information

VOC content	< 1 %
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SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

Contact with water, alcohols, acids or bases, and many metals or metallic compounds can liberate flammable Hydrogen gas which can form explosive mixtures in air.

10.2. Chemical Stability

Stable at normal conditions.

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10.3. Possibility of Hazardous Reactions

Hazardous polymerization will not occur. Evolved hydrogen gas is flammable and may form explosive mixtures with air.

10.4. Conditions to Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. Incompatible Materials

Strong acids, strong bases, strong oxidisers.

10.6. Hazardous Decomposition Products

May produce explosive hydrogen gas on contact with incompatibilities or upon thermal decomposition. Thermal decomposition generates: Carbon oxides (CO, CO₂). Silicon oxides. Will decompose above 150 °C (>300° F) releasing formaldehyde vapours. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitiser. Formaldehyde can also cause respiratory and eye irritation.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information On Hazard Classes As Defined In Regulation (EC) No 1272/2008

Likely Routes of Exposure	Inhalation Ingestion Dermal Eye contact
Acute Toxicity (Oral)	Not classified (Based on available data, the classification criteria are not met)
Acute Toxicity (Dermal)	Not classified (Based on available data, the classification criteria are not met)
Acute Toxicity (Inhalation)	Not classified (Based on available data, the classification criteria are not met)

Methyl vinylcyclosiloxane (2554-06-5)	
LD50 Oral Rat	> 4800 mg/kg (Read across, no deaths)
LD50 Dermal Rabbit	> 2000 mg/kg (no deaths)
LC50 Inhalation Rat	> 1,32 mg/l/4h (Species: Sprague-Dawley, maximum achievable concentration, no deaths)
Octamethylcyclotetrasiloxane (556-67-2)	
LD50 Oral Rat	> 4800 mg/kg (No mortality)
LD50 Dermal Rat	> 2375 mg/kg
LD50 Dermal Rabbit	> 2,5 ml/kg (No mortality)
LC50 Inhalation Rat	36 mg/l/4h
Decamethylcyclopentasiloxane (541-02-6)	
LD50 Oral Rat	> 5000 mg/kg (Species: Sprague-Dawley)
LD50 Dermal Rabbit	> 2000 mg/kg (Species: New Zealand White) No deaths reported
LC50 Inhalation Rat	8,67 mg/l/4h
Dodecamethylcyclohexasiloxane (540-97-6)	
LD50 Oral Rat	> 50 g/kg
LD50 Dermal Rat	> 2000 mg/kg (No deaths)
Titanium dioxide (13463-67-7)	
LD50 Oral Rat	> 10000 mg/kg
LC50 Inhalation Rat	5,09 mg/l/4h
Glycidoxypropyltrimethoxysilane (2530-83-8)	
LD50 Oral Rat	8025 mg/kg
LD50 Dermal Rabbit	4250 mg/kg
LC50 Inhalation Rat	> 5,3 mg/l/4h

Skin Corrosion/Irritation	Not classified (Based on available data, the classification criteria are not met)
Eye Damage/Irritation	Causes serious eye irritation.

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Respiratory or Skin Sensitisation	Not classified (Based on available data, the classification criteria are not met)
Germ Cell Mutagenicity	Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity	Not classified (Based on available data, the classification criteria are not met)

Titanium dioxide (13463-67-7)	
IARC Group	2B

Reproductive Toxicity	Not classified (Based on available data, the classification criteria are not met)
Specific Target Organ Toxicity (Single Exposure)	Not classified (Based on available data, the classification criteria are not met)
Specific Target Organ Toxicity (Repeated Exposure)	Not classified (Based on available data, the classification criteria are not met)
Aspiration Hazard	Not classified (Based on available data, the classification criteria are not met)
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	Prolonged exposure to liquid may cause a mild irritation.
Symptoms/Injuries After Eye Contact	Contact causes severe irritation with redness and swelling of the conjunctiva.
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None known.

11.2. Information On Other Hazards

Based on available data this substance/the substances in this mixture not listed below do(es) not have endocrine disrupting properties with respect to humans as it does not meet the criteria set out in section A of Regulation (EU) No 2017/2100 and/or the criteria set out in Regulation (EU) 2018/605, or the substance(s) are not required to be disclosed.

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

Hazardous To The Aquatic Environment, Short-Term (Acute)	Not classified (Based on available data, the classification criteria are not met)
Hazardous To The Aquatic Environment, Long-Term (Chronic)	Harmful to aquatic life with long lasting effects.

Octamethylcyclotetrasiloxane (556-67-2)	
LC50 Fish	> 22 µg/l
NOEC chronic Fish	0,0044 mg/l
Titanium dioxide (13463-67-7)	
LC50 Fish	> 1000 ml/l (Exposure Time: 96 h - Species: Pimephales promelas (static))
Glycidoxypropyltrimethoxysilane (2530-83-8)	
LC50 Fish	55 mg/l (Exposure time: 96 h - Species: Cyprinus carpio)
EC50 Crustacea	710 mg/l (Exposure time: 48 h - Species: Daphnia magna)
ErC50 Algae	350 mg/l Exposure time: 96 h - Species: Pseudokirchnerella subcapitata)
NOEC chronic Crustacea	100 mg/l

12.2. Persistence and Degradability

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Persistence and Degradability	May cause long-term adverse effects in the environment.

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SECTION 15: REGULATORY INFORMATION

15.1. Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture

15.1.1. EU-Regulations

15.1.1.1. REACH Annex XVII Information

Contains no REACH substances with Annex XVII restrictions

15.1.1.2. REACH Candidate List Information

Contains a substance on the REACH candidate list in concentration $\geq 0.1\%$ or with a lower specific limit: Octamethylcyclotetrasiloxane (D4) (EC 209-136-7, CAS 556-67-2),

Decamethylcyclopentasiloxane (D5) (EC 208-764-9, CAS 541-02-6),

Dodecamethylcyclohexasiloxane (D6) (EC 208-762-8, CAS 540-97-6)

15.1.1.3. POP (2019/1021) - Persistent Organic Pollutants Information

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

15.1.1.4. PIC Regulation EU (649/2012) - Export and Import of Hazardous Chemicals Information

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

15.1.1.5. REACH Annex XIV Information

Contains no REACH Annex XIV substances

15.1.1.6. Substances Depleting the Ozone layer (1005/2009) Information

No additional information available

15.1.1.7. EC Inventory Information

No additional information available

15.1.1.8. Other Information

No additional information available

15.1.2. National Regulations

No additional information available

15.1.3. International Inventory Lists

No additional information available

15.2. Chemical Safety Assessment

No chemical safety assessment has been carried out

SECTION 16: OTHER INFORMATION

Date of Preparation or Latest Revision 23/05/2022

Revision

Data Sources

Information and data obtained and used in the authoring of this safety data sheet could come from database subscriptions, official government regulatory body websites, product/ingredient manufacturer or supplier specific information, and/or resources that include substance specific data and classifications according to GHS or their subsequent adoption of GHS.

Other Information

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

Full Text of H- and EUH-statements:

Aquatic Chronic 1	Hazardous to the aquatic environment — Chronic Hazard, Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment — Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Flam. Liq. 3	Flammable liquids, Category 3

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H226	Flammable liquid and vapour.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H361f	Suspected of damaging fertility.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Repr. 2	Reproductive toxicity, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation

Classification and Procedure Used to Derive the Classification for Mixtures According to Regulation (EC) 1272/2008 [CLP]:

Eye Irrit. 2	Calculation method
Aquatic Chronic 3	Calculation method

Indication of Changes

No additional information available

Abbreviations and Acronyms

ACGIH – American Conference of Governmental Industrial Hygienists

ADN – European Agreement Concerning the International Carriage of Dangerous Goods by Inland Waterways

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

ATE - Acute Toxicity Estimate

BCF - Bioconcentration Factor

BEI - Biological Exposure Indices (BEI)

BOD – Biochemical Oxygen Demand

CAS No. - Chemical Abstracts Service Number

CLP – Classification, Labeling and Packaging Regulation (EC) No 1272/2008

COD – Chemical Oxygen Demand

EC – European Community

EC50 - Median Effective Concentration

EEC – European Economic Community

EINECS – European Inventory of Existing Commercial Chemical Substances

EmS-No. (Fire) - IMDG Emergency Schedule Fire

EmS-No. (Spillage) - IMDG Emergency Schedule Spillage

EU – European Union

ErC50 - EC50 in Terms of Reduction Growth Rate

GHS – Globally Harmonized System of Classification and Labeling of Chemicals

IARC - International Agency for Research on Cancer

IATA - International Air Transport Association

IBC Code - International Bulk Chemical Code

IMDG - International Maritime Dangerous Goods

IPRV - Ilgalaikio Poveikio Ribinis Dydis

IOELV – Indicative Occupational Exposure Limit Value

LC50 - Median Lethal Concentration

LD50 - Median Lethal Dose

LOAEL - Lowest Observed Adverse Effect Level

LOEC - Lowest-Observed-Effect Concentration

Log Koc - Soil Organic Carbon-water Partitioning Coefficient

Log Kow - Octanol/water Partition Coefficient

Log Pow - Ratio of the equilibrium concentration (C) of a dissolved substance in a two-phase system consisting of two largely immiscible solvents, in this case octanol and water

MAK – Maximum Workplace Concentration/Maximum Permissible Concentration

MARPOL - International Convention for the Prevention of Pollution

Limit Value Legal Basis*

*Includes the below and any related regulations/provisions, and subsequent amendments

EU - 2019/1831 EU in accor. with 98/24/EC - Directive 2019/1831/EU of October 24, 2019 establishing a fifth list of indicative occupational exposure limit values pursuant to Council Directive 98/24/EC, and amending Commission Directives 2000/39/EC.

EU - 2019/1243/EU, and 98/24/EC - Council Directive 98/24/EC on the protection of the health and safety of workers from the risks

NDS - Najwyższe Dopuszczalne Stezenie

NDSch - Najwyższe Dopuszczalne Stezenie Chwilowe

NDSP - Najwyższe Dopuszczalne Stezenie Pulapowe

NOAEL - No-Observed Adverse Effect Level

NOEC - No-Observed Effect Concentration

NRD - Nevirsytinas Ribinis Dydis

NTP – National Toxicology Program

OEL - Occupational Exposure Limits

PBT - Persistent, Bioaccumulative and Toxic

PEL - Permissible Exposure Limit

pH – Potential Hydrogen

REACH – Registration, Evaluation, Authorisation, and Restriction of Chemicals

RID – Regulations Concerning the International Carriage of Dangerous Goods by Rail

SADT - Self Accelerating Decomposition Temperature

SDS - Safety Data Sheet

STEL - Short Term Exposure Limit

STOT - Specific Target Organ Toxicity

TA-Luft - Technische Anleitung zur Reinhaltung der Luft

TEL TRK – Technical Guidance Concentrations

ThOD – Theoretical Oxygen Demand

TLM - Median Tolerance Limit

TLV - Threshold Limit Value

TPRD - Trumpalaikio Poveikio Ribinis Dydis

TRGS 510 - Technische Regel für Gefahrstoffe 510 - Lagerung von Gefahrstoffen in ortsbeweglichen Behältern

TRGS 552 – Technische Regeln für Gefahrstoffe - N-Nitrosamine

TRGS 900 - Technische Regel für Gefahrstoffe 900 – Arbeitsplatzgrenzwerte

TRGS 903 - Technische Regel für Gefahrstoffe 903 - Biologische Grenzwerte

TSCA - Toxic Substances Control Act

TWA - Time Weighted Average

VOC – Volatile Organic Compounds

VLA-EC - Valor Límite Ambiental Exposición de Corta Duración

VLA-ED - Valor Límite Ambiental Exposición Diaria

VLE – Valeur Limite D'exposition

VME – Valeur Limite De Moyenne Exposition

vPvB - Very Persistent and Very Bioaccumulative

WEL – Workplace Exposure Limit

WGK - Wassergefährdungsklasse

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related to chemical agents at work and amendment Regulation (EU) 2019/1243.

Austria - BGBl. II Nr. 254/2018 - Ordinance on Limit Values for Workplace Substances and on Carcinogens from the Federal Ministry of Economics and Labour, Published in 2003, Appendix 1: Substance List, Published through: Ministry of Economics and Labour of the Republic of Austria amended through the Government Gazette II (BGBl. II) No 119/2004) & BGBl. II No. 242/2006, BGBl. II No. 243/2007, lastly changed through BGBl. I Nr. 51/2011), BGBl. II Nr. 186/2015, BGBl. II Nr. 288/2017 amended by BGBl. II Nr. 254/2018.

Austria - BLV BGBl. II Nr. 254/2018 - Ordinance on health monitoring at the workplace 2008, published through BGBl. II Nr. 224/2007 by Austria Minister for Labor and Social Affairs, Lastly changed through BGBl. II Nr. 254/2018

Belgium - Royal Decree 21/01/2020 - Royal decree amending title 1 relating to chemical agents in Book VI of the code of well-being at work, with regard to the list of limit values of exposure to chemical agents and title 2 relating to carcinogens, mutagens and reprotoxics of Book VI of the code of well-being at work (1)

Bulgaria - Reg. No. 13/10 -

Regulation No. 13 of December 30, 2003 on the Protection of Workers from Hazards Related to Exposure to Chemical Agents at Work Labor Code, Annex No.1 Limit values of chemical agents in the air of the working environment, and Annex No 2 Biological limit values of chemical agents and their metabolites (bio markers of exposure) or bio markers of effect Amended by: 71/2006, 67/2007, 2/2012, 46/2015, 73/2018, 5/2020), and Regulation No.10 of September 26, 2003 on the Protection of Workers from the Risks Associated with Exposure to Carcinogens and Mutagens at Work Annex No.1 Occupational Exposure Limits, Amended by: 8/2004, 46/2015, 5/2020

Croatia - OG No. 91/2018 - Regulation on the Protection of Workers from Exposure to Hazardous Chemicals at Work, the Limit Values of Exposure and the Biological Limit Values. Official Gazette No. 91 of October 12, 2018

Cyprus - KDP 16/2019 - Government of Cyprus Cabinet of Ministers Regulation 268/2001 - Safety and Health in the Working Environment (Chemical Substances) Article 38, As amended by Regulation 16/2019 and Cabinet of Ministers Regulation 153/2001 - Safety and Health in the Working Environment (Chemical Substances-Carcinogens), as amended by Regulation 493/2004 - Safety and Health in the Working Environment (Chemical Substances - Carcinogens) AND Law 47(I) 2000 - Occupational Health and Safety (Asbestos), as amended by Decree 316/2006.

Czech Republic - Reg. 41/2020 - Regulation 41/2020 amending Regulation 361/2007 of Coll. establishing Occupation Exposure Limits as amended

Czech Republic - Decree No. 107/2013 - Decree No. 107/2013 Coll., amending Decree No. 432/2003 Coll., laying down the conditions for the application of the work into categories, limit values for the parameters of biological exposure tests, collection of biological material conditions for the implementation of biological exposure tests and requirements for reporting work with asbestos and biological agents

Denmark - BEK No. 698 of 28/05/2020 - Order on Limit Values for Substances and Materials, The Statutory Order No. 507 of May 17, 2011, Appendix 1 - Limits for air pollution, etc. and Appendix 3 - Biological Exposure Values, Amended by: No. 986 of October 11, 2012, No. 655 of May 31, 2018, No. 1458 December 13, 2019, No. 698 of May 28, 2020

Estonia - Regulation No. 105 - Health and Safety Requirements for the Use of Dangerous Chemicals and Materials Containing Them and Occupational Exposure Limits to Chemical Agents Government of the Republic, Regulation No. 105 of 20 March 2001, Amended 17 October 2019, and 17 January, 2020.

Finland - HTP-ARVOT 2020 - Concentrations Known to be Hazardous, 654/2020 OEL values 2020 Publications of Ministry of Social Affairs and Health 2020:24 Annexes1, 2 and 3.

France - INRS ED 984 - Occupational Exposure Limit Values to Chemical Agents in France Published 2016 by the INRS National Institute of Research and Safety Health and safety of work,

Presidential Decree 212/2006 - Protection of workers that are exposed to asbestos.

Hungary - Decree 05/2020 - 5/2020. (II. 6.) ITM decree on the protection of the health and safety of workers from the risks related to chemical agents

Ireland - 2020 COP - 2020 Code of Practice for the Chemical Agents Regulations, Schedule 1

Italy - Decree 81 - Title IX, Annex XLIII and XXXVIII, Professional Exposure Limits and Annex XXXIX Mandatory Biological Limit Values and Health Monitoring, Article 1, Law 123 of August 3, 2007, Legislative Decree 81 of April 9, 2008, Last amended: January 2020

Italy - IMDFN1 - Ministerial Decree of August 20, 1999 Final Note (1)

Latvia - Reg. No. 325 - Cabinet of Ministers Regulation No. 325 - Labour Protection Requirements when Coming in Contact with Chemical Substances at Workplaces, Amended by Cabinet of Ministers Regulation No. 92, 163, 407 and No. 11.

Lithuania - HN 23:2011 - Lithuanian Hygiene Standard HN 23:2011 Occupational Exposure Limit Values, Amended by Order V-695/A1-272.

Luxembourg - A-N 684 - Grand-Ducal Regulation of 20 July 2018 amending the Grand-Ducal Regulation of 14 November 2016 concerning the protection of the safety and health of employees against the risks associated with chemical agents in the workplace. Official journal of the Grand-Duke of Luxembourg, A-N°684 of 2018

Malta - MOSHAA Ch. 424 - Malta Occupational Health and Safety Authority Act: Chapter 424 as amended by: Legal Notice 353, 53, 198, and 57.

Netherlands- OWCR LV - Occupational Working Conditions Regulation, Limit Values for substances harmful to health, Annex XVIII, Updated from August 1, 2020.

Norway - FOR-2020-04-060695 - Regulations concerning action and limit values for physical and chemical agents in the working environment and classified biological agents, FOR-2011-12-06-1358, Updated by: FOR-2020-04-06-695, FOR-2020-03-23-402, FOR-2018-12-20-2186, FOR-2018-08-21-1255, FOR-2017-12-20-2353.

Poland - Dz. U. 2020 Nr. 61 - Regulation of the Minister of Family, Labor and Social Policy of June 12, 2018 on the Highest Allowable Concentrations and Intensities of Factors Harmful to Health in the Work Environment Dz.U. 2018 Nr. 1286 of June 12, 2018, Annex 1 - List of values of the highest permissible chemical concentrations and dust factors harmful to health in the work environment, amended by: Dz. U. 2020 Nr. 61.

Portugal - Portuguese Norm NP 1796:2014 - Occupational exposure limits and biological exposure indices to chemical agents. Table 1 - Occupational exposure limits and biological exposure indices to chemical agents (OELs), Law Decree 35/2020.

Romania - Gov. Dec. No 1.218 - Governmental Decision No. 1.218 from 06/09/2006 on the minimum health and safety requirements for protection of workers from the risks related to exposure to chemical agents, Annex No. 1 Mandatory National Occupational Exposure Limit Values for Chemical Agents. Amended by Decision no. 157, 584, 359, and 1.

Slovakia - Gov. Decree 33/2018 - Government Decree of Slovak Republic 33/2018 on January 17, 2018 amending Government Decree of Slovak Republic 355/2006 about protection of health of employees when working with chemical agents

Slovenia - No. 79/19 - Regulation for protection of workers against risks related to carcinogenic or mutagenic substances exposure. Annex III - Classification and binding levels of carcinogenic or mutagenic substances for occupational exposure. The Official Journal of the Republic of Slovenia, No. 101/2005. Amended by 38/15, 79/19. Regulation for protection of workers against risks related to exposure to chemical substances at the workplace. Republic of Slovenia, No. 100/2001 . Annex I - List of Binding Occupational Exposure Limit Values. Amended by 39/05, 53/07, 102/10, 38/15, 78/18, 78/19

Spain - AFS 2018:1 - NATIONAL INSTITUTE FOR HEALTH AND SAFETY AT WORK. Occupational exposure limits for chemical agents in Spain. Tables 1 and 3. Latest edition Feb. 2019

Sweden - AFS 2018:1 - Statute Book of the Swedish Work Environment Authority, AFS 2018:1

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revised, updated by: Decree 2016-344, JORF No 0119, and Decree 2019-1487.

France - Decree 2009-1570 - Decree 2009-1570 of December 15, 2009, relative to the control of chemical risk on workplaces.

Germany - TRGS 900 - Occupational Exposure Limits, Technical Rules for Dangerous Substances, latest amendment March, 2020

Germany - TRGS 903 - Biological Threshold Limits (BGW-Values), Technical Rules for Dangerous Substances, latest amendment March, 2020

Gibraltar - LN. 2018/131 - Factories (Control of Chemical Agents at Work) Regulations 2003 LN. 2003/035, amended by LN. 2008/035, LN. 2008/050, LN. 2012/021, LN. 2015/143, LN. 2018/181.

The Swedish Work Environment Authority's Ordinance and General Guidance on Hygienic Limit Values

Switzerland - OLVSNAIF - Occupational Limit Values 2020 Swiss National Accident Insurance Fund. List of Biological Limit Values (BAT-Werte) and List of MAK Values.

The information provided in this Safety Data Sheet (SDS) was prepared based on data believed to be accurate as of the date of this SDS. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL TECHNOLOGY LLC AND ITS AFFILIATED COMPANIES ("NUSIL") EXPRESSLY DISCLAIMS ANY AND ALL REPRESENTATIONS AND WARRANTIES REGARDING THE INFORMATION CONTAINED HEREIN INCLUDING, WITHOUT LIMITATION, AS TO ACCURACY, COMPLETENESS, FITNESS FOR PURPOSE OR USE, MERCHANTABILITY, NON-INFRINGEMENT, PERFORMANCE, SAFETY, SUITABILITY AND STABILITY. This SDS is intended as a guide to the appropriate use, handling, storage and disposal of the product to which it relates by properly trained personnel, and is not intended to be comprehensive. Users of NuSil's products are advised to perform their own tests and to exercise their own judgment to determine the safety, suitability and appropriate use, handling, storage and disposal of each product and product combination for their own purposes and uses. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL DISCLAIMS LIABILITY FOR, AND BY USING NUSIL'S PRODUCTS PURCHASER AGREES THAT UNDER NO CIRCUMSTANCES SHALL NUSIL BE LIABLE FOR, SPECIAL, INDIRECT, INCIDENTAL, PUNITIVE OR CONSEQUENTIAL DAMAGES OF ANY TYPE OR KIND, INCLUDING WITHOUT LIMITATION, FOR LOSS OF PROFITS, REPUTATIONAL DAMAGE, PRODUCT RECALL OR BUSINESS INTERRUPTION.

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